



**COMMERCIAL  
REVERSE OSMOSIS UNIT  
MODEL EWM-2.5  
MODEL EWM-4  
OPERATOR'S & PARTS MANUAL**

DO NOT USE OR OPERATE THIS EQUIPMENT UNTIL THIS MANUAL  
HAS BEEN READ AND THOROUGHLY UNDERSTOOD

PART NUMBER 62501663 Rev. B

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62501663 Rev. B

1/14

Coster/62501663RevB

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# TO THE PURCHASER

This product is designed and manufactured to give years of dependable service when properly maintained and used for the purpose for which it was intended. Never allow anyone to operate this equipment until they fully understand the complete contents of this manual. For owners who do not operate this equipment, it is their responsibility to insure that the operator has been properly instructed and is fully aware of the contents of this manual. The owner is also responsible to insure that the operator is physically and mentally capable of operating this equipment. Information contained in this manual is important in the safe handling of this equipment, and also achieving an efficient operation. If there are any questions about information in this manual, it is important to contact your dealer for clarification.



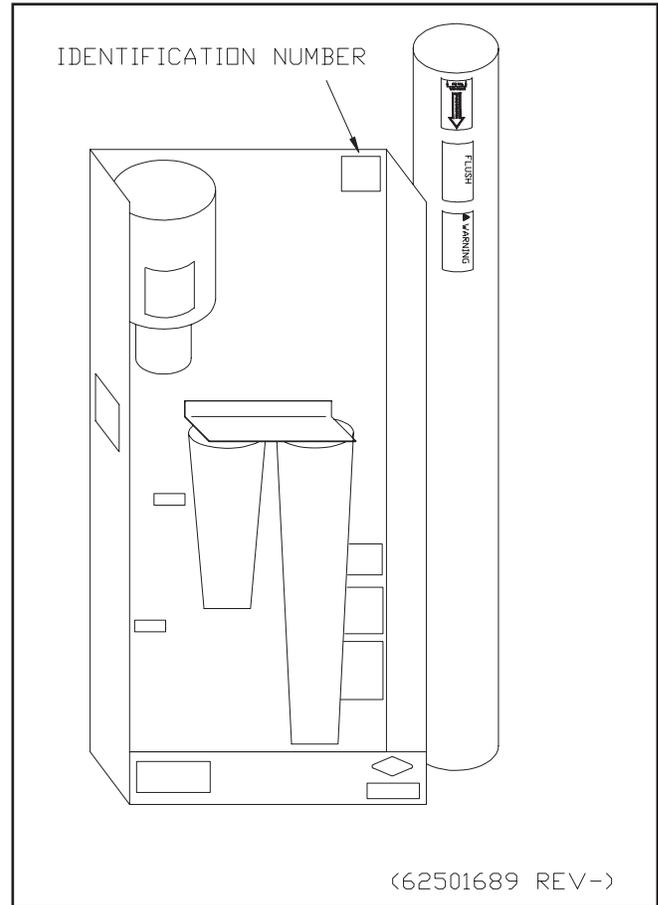
**This is the safety alert symbol, it is used to alert the operator to instructions concerning the personal safety and risk factor of this equipment. Always observe and heed these very important instructions to promote a safe operation with good preventive maintenance habits.**

**Always obtain original equipment service parts from Coster Engineering. Never accept any type of substitute items, as this could affect the equipment performance.**

A registration card is to be filled out by your dealer with your name and address and promptly returned to the factory. The form provides a ready reference to help in answering questions that you may have at a later date. You will need to furnish the same information to your dealer when obtaining service parts. This equipment is warranted as STATED ON REAR COVER OF THIS BOOK.

We urge you to make certain that your completed registration card has been sent in so that you will receive maximum service benefits. This form does not put you on any mailing list nor is the information on the card available to anyone else.

The location of the identification number plate on this equipment is as shown.



Please fill in the following information for your records:

DATE OF PURCHASE \_\_\_\_\_

OWNER'S NAME \_\_\_\_\_

DEALER'S NAME \_\_\_\_\_

IDENTIFICATION NUMBER \_\_\_\_\_

**IMPORTANT: Never operate this machine until the user fully understands the complete contents of the owners instruction manual. For owners who do not operate this equipment, it is their responsibility that the user has been properly instructed and fully aware**

**of the manual contents. This is important in the safe handling and in obtaining an efficient operation of the machine.**

**Please retain this manual for future reference.**

**Please read this manual in its entirety before using this machine.**

#### DISCLAIMER

The information contained in this document is subject to change without notice.

Coster Engineering shall not be liable for technical or editorial omissions made herein; nor for incidental or consequential damages resulting from the furnishing, performance, or use of this material.

# SAFETY

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Observe and follow all safety procedures to prevent personal injury or damage to the machine.

Never allow unauthorized or improperly supervised minors or personnel to operate or service this machine. They must be responsible, properly trained and qualified.



This symbol means **ATTENTION: BE-COME ALERT**, safety of yourself and others is involved.

## SIGNAL WORDS:

**DANGER:** When displayed indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

**WARNING:** When displayed indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury.

**CAUTION:** When displayed indicates a potentially hazardous situation that, if not avoided may result in injury.

## ATTENTION

Please refer to the manual prior to making any repairs or adjustments, or prior to performing any maintenance on this machine.

## ATTENTION

Install and operate this machine only in accordance with all applicable labeling, licensing, testing and inspection, installation, electrical, plumbing, health and safety, food and water codes.

## WARNING

Unplug this machine prior to making any repairs. Failure to take proper precautions may result in electrical shock and death.

## WARNING

Do not make any alteration or modification in the wiring or plumbing of this machine. Such alterations can result in damage to your machine, and /or cause injury, illness, or death to maintenance personnel, operators, and users of this machine.

## WARNING

Use only sanitary FDA approved piping, regenerant, filters and membranes in this machine. Failure to do so may result in illness, injury, or death to users of this machine.

## CAUTION

The RO element can be gradually destroyed by chlorine. Careless or incorrect maintenance procedures can lower water production and raise your operating costs. Always follow proper maintenance procedures.

## CAUTION

Under no circumstances allow your machine to freeze. Freezing may cause permanent damage to your membranes and plumbing.

## WARNING

Flush system before use to remove all chemicals present.

The preservative, sodium bisulfite (SBS), is used to prevent microbiological growth during storage and shipment. Some individuals may experience a severe allergic reaction if machine is not flushed before start up.

## WARNING

If unit is used to produce potable drinking water, **DO NOT OPERATE WITHOUT AN ACCEPTED STERILIZATION DEVICE** (ultraviolet light, ozone generator etc.) to treat the reverse osmosis water. The device must be properly sized and maintained according to all applicable federal, state and local regulations. Unit must be equipped with automatic shut down device preventing untreated water to be dispensed if sterilization device fails.

**WARNING**

Do not look directly into the ultraviolet light or eye damage may result. Always wear UV safety goggles and cover all exposed skin when securing UV bulb.

**WARNING**

This machine must be connected to an inspected, approved, potable water system only.

**WARNING**

To prevent accidental tipping, the unit must be secured to the wall or base. The wall or base must be capable of safely holding the weight of the unit.

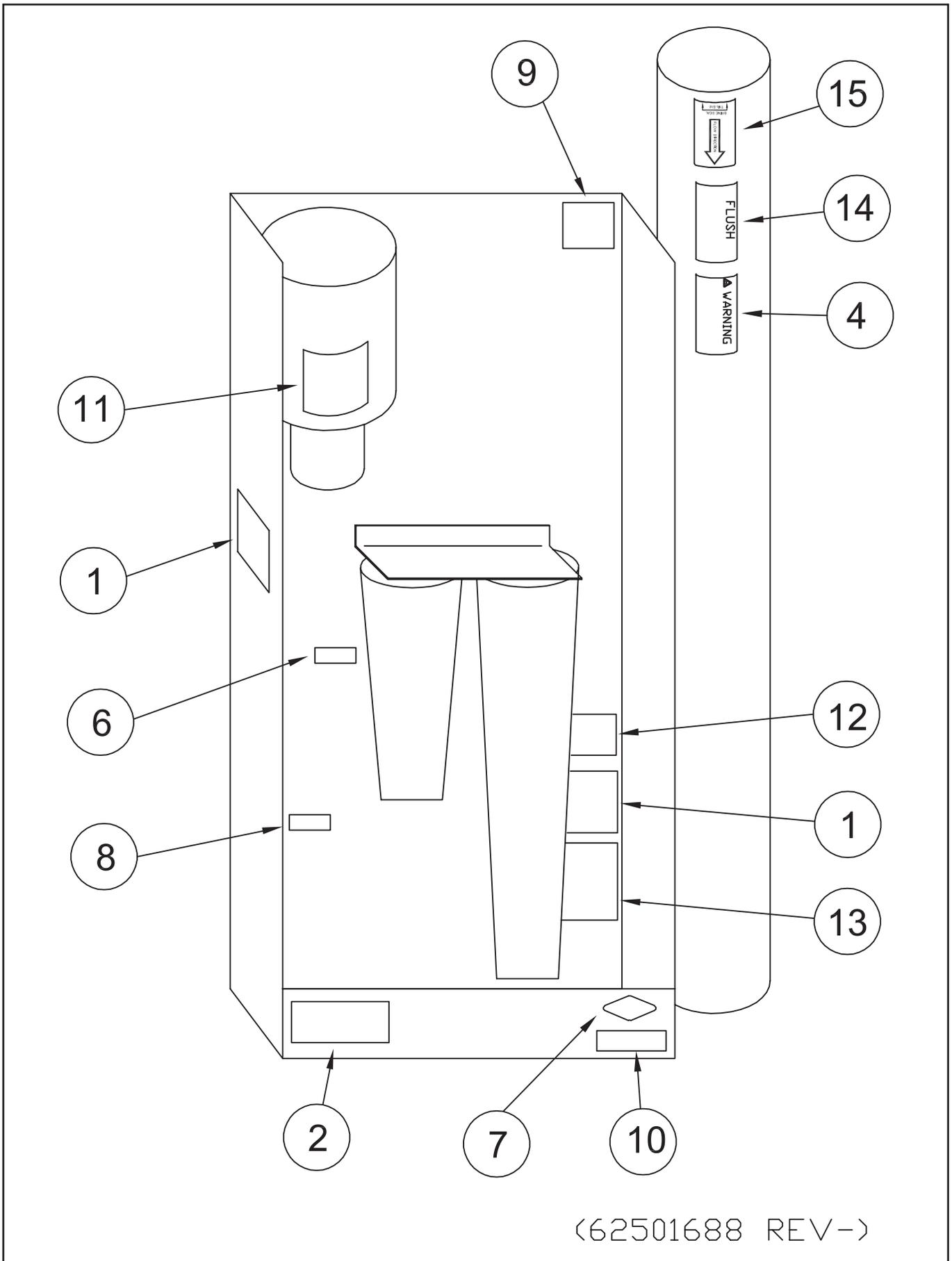


FIGURE 1

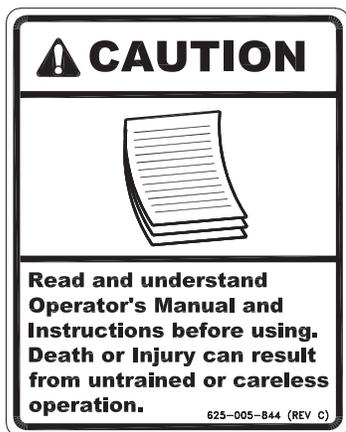


8 Safety

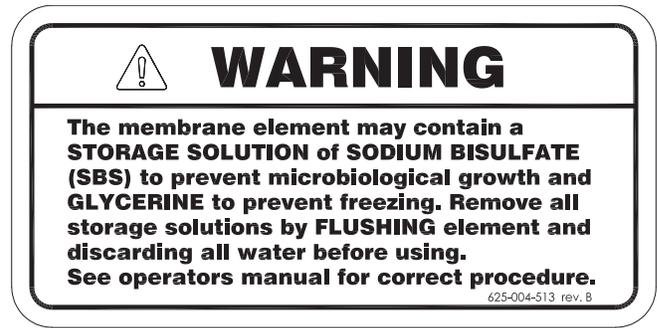
6. 625-004-018 Decal, permeate, located on flowmeter (Fig. 1)
7. 625-001-030 Decal, Coster quarter size logo located on pump (Fig. 1)
8. 625-002-093 Decal, concentrate, located on flowmeter (Fig. 1)
9. 625-004-475 Serial Plate, located on frame (Fig. 1 )
10. 625-001-025 Decal, Coster address, located on pump (Fig. 1)
11. 62500527 Decal, 125 PSI max. (Fig. 1) (Model EWM-4 only)



12. 625-004-488 Decal, 120 VAC located on frame (Fig. 1)



13. 625-005-844 Decal, Caution, read instructions located on control bracket (Fig. 1)



14. 625-004-513 Decal, located on membrane housing (Fig. 1)
15. 62501209 Decal, flow direction, located on housing (Fig. 1)

**SAFETY FEATURES**

This machine provides the needed safety shut offs should certain conditions exist.

The machine will not operate if:

1. The feed inlet pressure is less than approximately 10 psi.
16. 625-001-028 Decal Coster full size logo, located on optional front cover (not shown).

# TECHNICAL SPECIFICATIONS

**DIMENSIONS:**

Height: .....50 Inches  
 Depth: .....7 Inches  
 Width: .....24 Inches

**SPECIFICATIONS:**

Model	Element	Production *	Recovery	Motor **	Shipping Weight (Approx.)	Inlet ***	Outlets	
							Product	Concentrate
EWM-4	4 x 40	1,500 GPD	50%	1/2 HP	120 Lbs.	1/2" FNPT	3/8" John Guest	3/8" John Guest
EWM-2.5	2.5 x 40	750 GPD	50%	1/2 HP	110 Lbs.	1/2" FNPT	3/8" John Guest	3/8" John Guest

\* Approximate product flow based on properly pretreated feed water of 1000 ppm TDS (as NaCl), 15° C (59° F) and silt density index less than 3. Production capacity may vary due to feed water temperature, pressure, quality and product back pressure.

\*\* Electrical: Standard: 120 VAC 60 HZ Single Phase Pump: 125 PSI Maximum (4" Element).  
 180 PSI Maximum (2.5" Element).

\*\*\* Inlet Pressure: 20 PSI Minimum (when running), 80 PSI Maximum.

We reserve the right to amend these specifications at any time without notice. The only warranty is the standard written Coster Engineering warranty. We make no other warranty, expressed or implied. Consult factory for details.

**STANDARD FEATURES:**

RO Element: 4" x 40" Extra Low Energy Thin Film Or  
 2 1/2" x 40 Extra Low Energy Thin Film

Pressure Vessels: 304 Stainless Steel (SS)

Pump: Procon Vane Type

Frame: 409 SS

Pump Pressure Gauge (liquid filled)

Low Pressure Cutoff Switch

Pre Filter: 1 Micron Sediment Plus Carbon Block

Inlet Filter Gauge

Inlet Feed Electric Solenoid Valve

Inlet Manual Shutoff Valve

Product Reverse Flow Check Valve

Waste Recycle Valve

Product Pressure Switch

**OPTIONS:**

Total Dissolved Solids (TDS) Meter

Carbon Tank for Chlorine Removal

Water Softener

UV Light

Remote Storage Tank, Float Operated Fill Shut Off Valve

Flow Meters: Product and Waste

Front Cover, 409 SS, Lockable

# GENERAL INFORMATION

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The Coster Engineering Commercial Water Machines are designed to supply a reverse osmosis water from an approved potable water supply.

## 1. PARTICLE PREFILTRATION

The first step is a ten (10) inch, 1 micron sediment cartridge filter composed of spun polypropylene.

The particle filter removes suspended particles such as, silt, fine sand, and grit.

## 2. CARBON PREFILTRATION

The second step is a carbon briquette filter in a 20" housing.

This filter removes chlorine that would destroy the reverse osmosis membrane.



**WARNING: Unit must have a device to remove chlorine if present. Chlorine will destroy the R.O. membrane.**

## 3. REVERSE OSMOSIS

Next, a reverse osmosis (RO) membrane removes up to 98% of the water's remaining dissolved contaminants.

The amount of RO water produced by the machine will drop if...

- A. The feed water temperature drops. For every one degree centigrade drop in feed water temperature, R.O. product will fall 3 percent.
- B. The R.O. membrane becomes fouled. In normal operation, minerals and biological materials may build up on the membrane. In most cases the membrane can be cleaned to increase its water production.
- C. The feed water TDS increases. If the TDS of the feed water to the machine rises, production of water will decrease.

## 4. THE R.O. WATER STORAGE TANK (Optional)

The optional storage tank is either a 40 or 80 gallon air bladder tank or a 45 gallon covered tank. The tank must be constructed of an FDA approved material, such as stainless steel or polyethylene, suitable for storing RO water.

## 5. POST CARBON FILTRATION (Optional Dispensing Unit)

Prior to ultraviolet sterilization and dispensing, a final carbon impregnated filter cartridge polishes the product water removing any remaining odors, tastes, or discolorization.

## 6. ULTRAVIOLET STERILIZATION (Optional)

The final water treatment process is ultraviolet sterilization. While the product water is being dispensed, it passes through a chamber which irradiates the flow with ultraviolet light.



**WARNING: If unit is used to produce potable drinking water, DO NOT OPERATE WITHOUT AN ACCEPTED STERILIZATION DEVICE (Ultraviolet Light, Ozone Generator etc.) To treat Reverse Osmosis water, the device must be properly sized and maintained according to all applicable federal, state and local regulations. Unit must be equipped with a shut down device preventing untreated water to be dispensed if sterilization device fails.**

# INSTALLATION AND SETUP

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## PRELIMINARY SITE INSPECTION

### WATER SERVICE

The industrial unit can only be connected to an approved potable water source that will provide a 4 gpm feed minimum.

Obtain or measure the following parameters from the water source. (Contact Coster Engineering for required test equipment if not available locally.)

- |             |                 |
|-------------|-----------------|
| 1. TDS      | 3. Hardness     |
| 2. Chlorine | 4. Iron (Total) |



**WARNING: Chlorine will damage the reverse osmosis membrane. Feed water, free chlorine must be 0 to 0.1 ppm maximum. Carbon filters must be replaced when the residual free chlorine approaches 0.1 ppm. Failure to maintain proper chlorine levels may void your warranty.**

**NOTE:** Values for hardness and iron can be obtained from your local municipality, sending a sample to Coster, or obtaining and testing your own sample. Should the hardness of the feed water source exceed 150 ppm, (approx 8 grains), and/or the iron level exceeds .05 ppm, softener pretreatment will be required.

### ELECTRICAL



**WARNING: Verify grounding continuity before operation.**

Connect only to a 15 AMP, 120 VAC, 60 HZ, properly grounded outlet. If possible connect unit to separate branch circuit with no other appliances or equipment on it.

### PLUMBING

The machine should not exceed 100 feet from access to the nearest water source and drain connection.



**WARNING: Use only sanitary approved FDA materials for plumbing connections.**

## SET-UP

### SERVICE CONNECTIONS

1. Water feed line - 1/2 inch FNPT connection (See Figure 2).
2. Plumbing connections should be a minimum of 1/2" ID for feed.
3. The feed pressure should not be less than 20 psi at the machine when running.
4. Drain line - 3/8" tube OD.  
Product line - 3/8" tube OD.

### MACHINE SET UP

**NOTE:** To reduce surface rust, Do Not lay carbon steel tools on stainless unit. Lightly coat entire stainless surface of frame vessel and cover with WD-40 spray lubricant (or equal). Wipe off excess lubricant with a soft clean cloth.

**NOTE:** Do not plug machine in or apply power until all of the required installation procedures have been completed.

**NOTE:** Be sure that installation of this machine complies with all applicable federal, state and local electrical and plumbing codes and standards for electrical and plumbing codes. Installations - The machine must be installed in a location free of dust and debris.

1. Move the machine to desired setup location. Cut the banding and remove packing material; inspect the machine for any damages that may have occurred in transit.

**MACHINE SETUP (Continued)**

2. Mount machine on wall or place on floor using supplied brackets. Refer to Figure 3.

**IMPORTANT:** Bolts or long lag screws (customer supplied) must penetrate minimum 1 1/2" into wall studs or other structural members capable of supporting unit weight.

3. Install R.O. vessel assembly per instructions included in vessel kit.
4. Connect plumbing inlet and outlet lines. Use guidelines specified in: "Service Connection", Figure 2 Secure plumbing to walls or hangers.

5. Install prefilters.

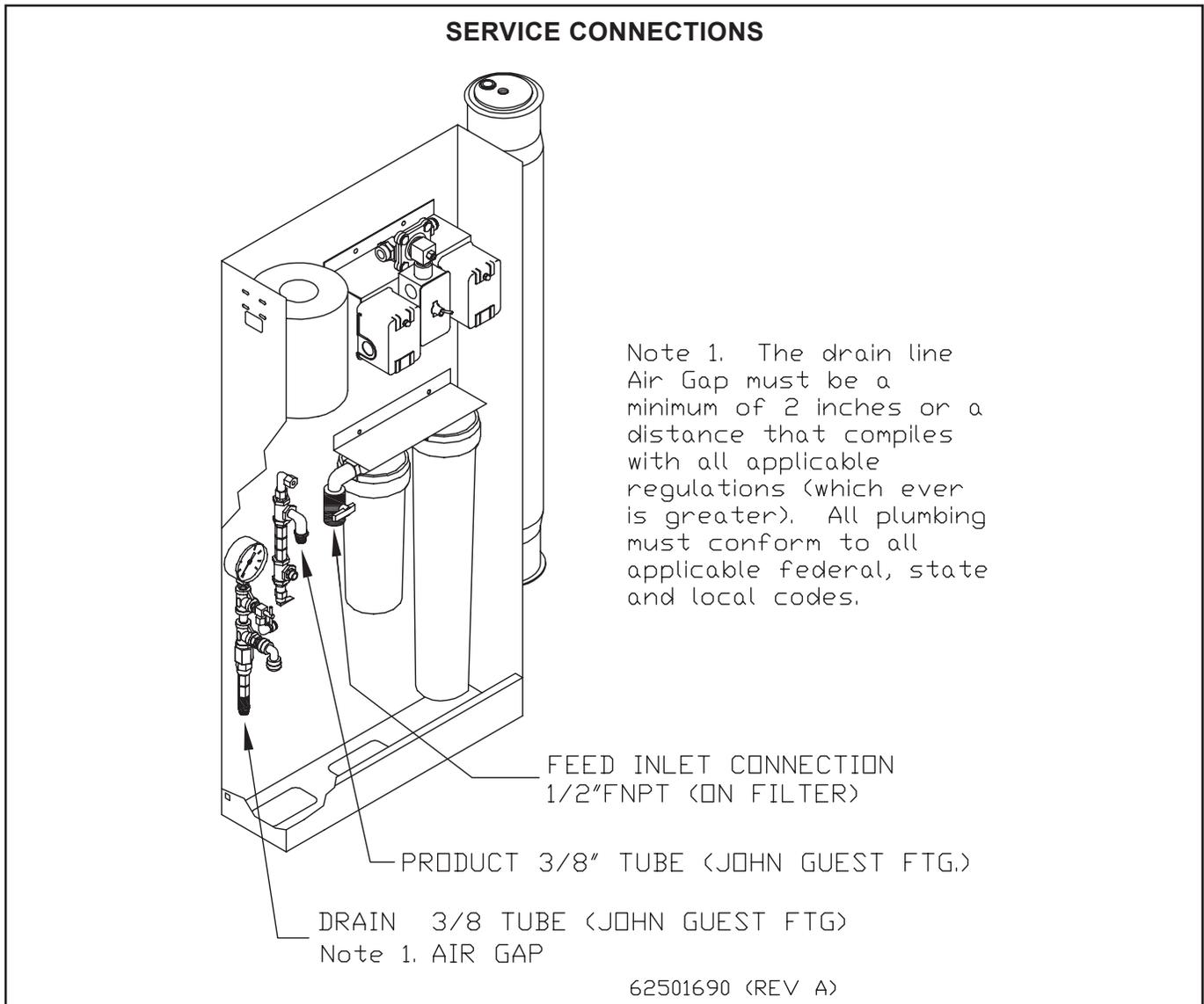
**NOTE:** Do Not plug machine in or apply power until requested.

6. Check all fittings for tightness.

**NOTE:** This will prevent water leakage caused by loosening of fittings during shipment.

7. Install optional tanks and float switch per following illustrations.

**NOTE:** Open storage tanks must be equipped with a float switch and product water shutoff valve to prevent over filling of tank.



**FIGURE 2**

### MACHINE INSTALLATION

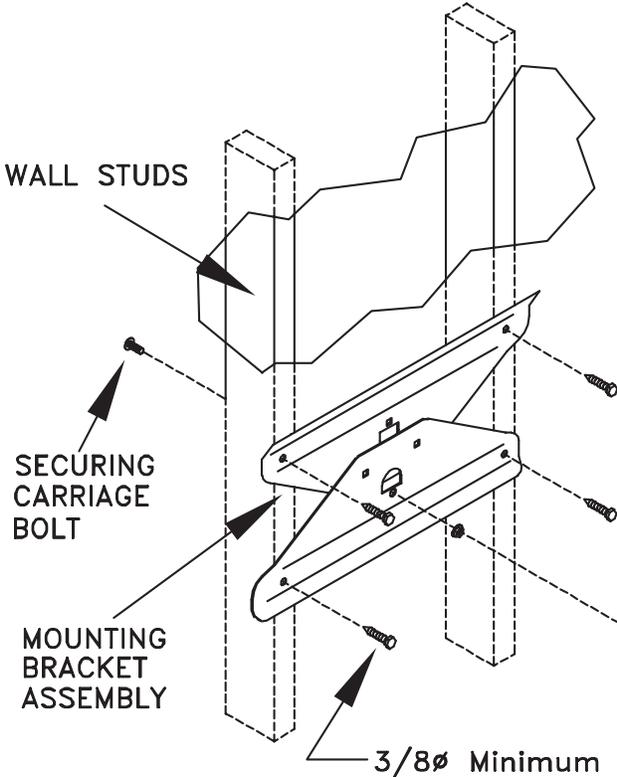
Wall Mounting Option:

1. Remove mounting bracket assembly from rear of machine.  
Note: Hex nut securing brackets to unit located behind pressure switch bracket.

**CAUTION:** When drilling into wall, do not contact or damage hidden electrical wiring or other utilities.

2. Attach mounting bracket assembly to wall. Use minimum four (4) 3/8 dia bolts or lag screws. (customer supplied)

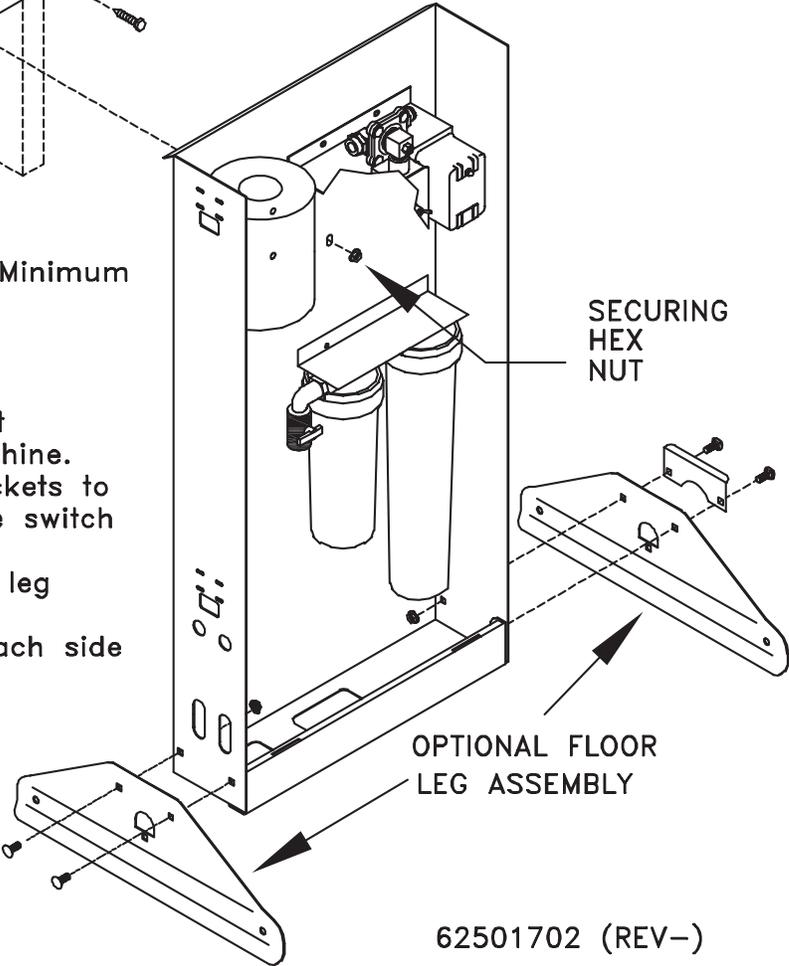
**IMPORTANT:** Bolts or lag screws must penetrate minimum 1 1/2" into wall studs or other structural members capable of supporting unit weight.  
3. Hang machine on mounting brackets and re-install hex nut behind pressure switch bracket to secure unit.



Floor Placement Option:

1. Remove mounting bracket assembly from rear of machine.  
Note: Hex nut securing brackets to unit located behind pressure switch bracket.

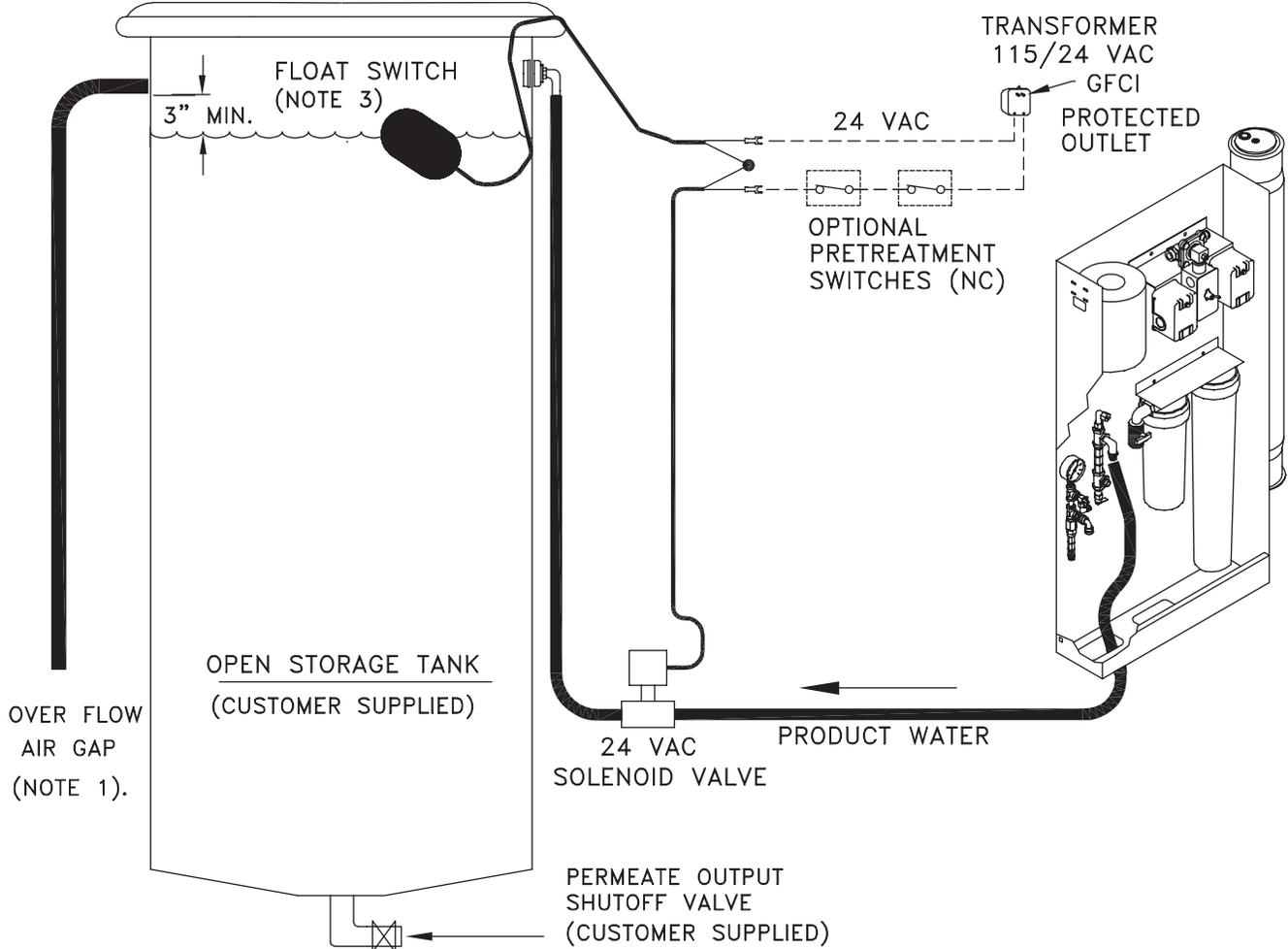
2. Remove bolts connecting leg brackets together.  
3. Attach leg brackets to each side of machine.



62501702 (REV-)

FIGURE 3

**OPEN STORAGE TANK  
AND  
OPTIONAL KIT 62501640, REMOTE PRODUCT SHUTOFF**



- Note 1) The airgap must be a minimum of 2 inches or a distance that complies with all regulations, (which ever is greater).  
 Note 2) All plumbing & wiring must conform to all applicable federal, state and local codes.  
 Note 3) Refer to instructions 62501634 (included with kit) for correct installation of float and valve.

62501692 (REV B)

**FIGURE 4**

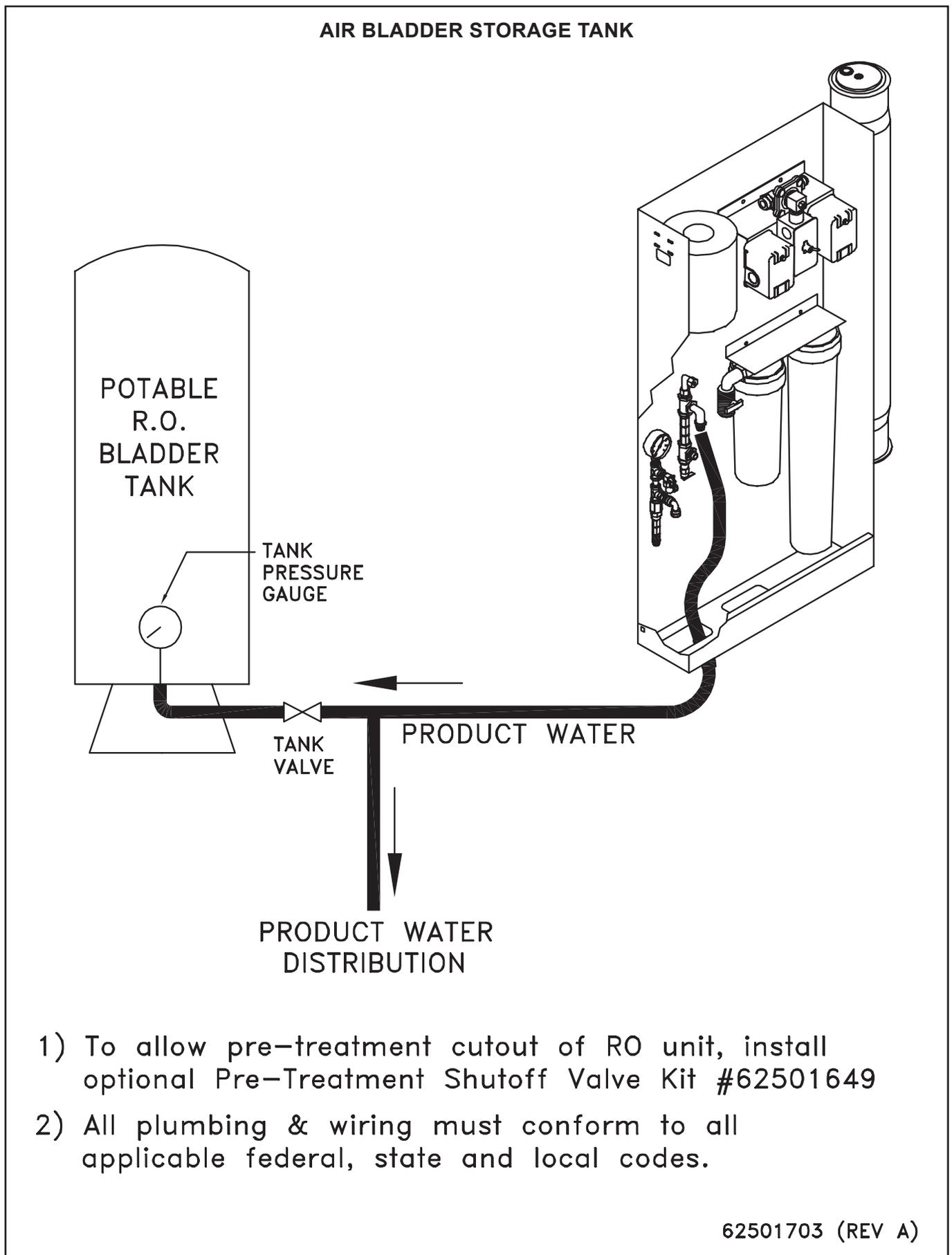
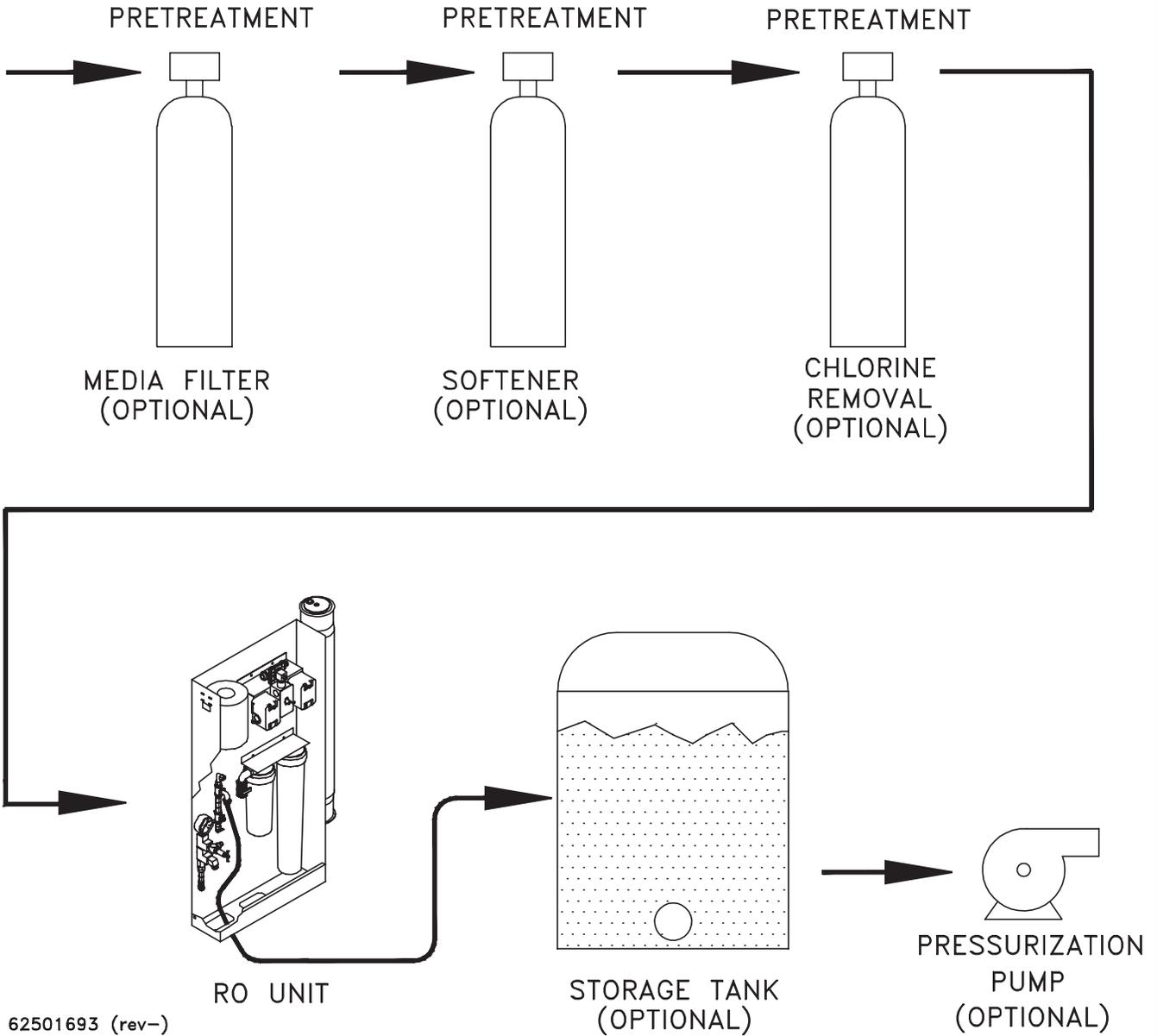


FIGURE 5

**SYSTEM FLOW DIAGRAM  
TYPICAL OPTIONAL EQUIPMENT LOCATION**

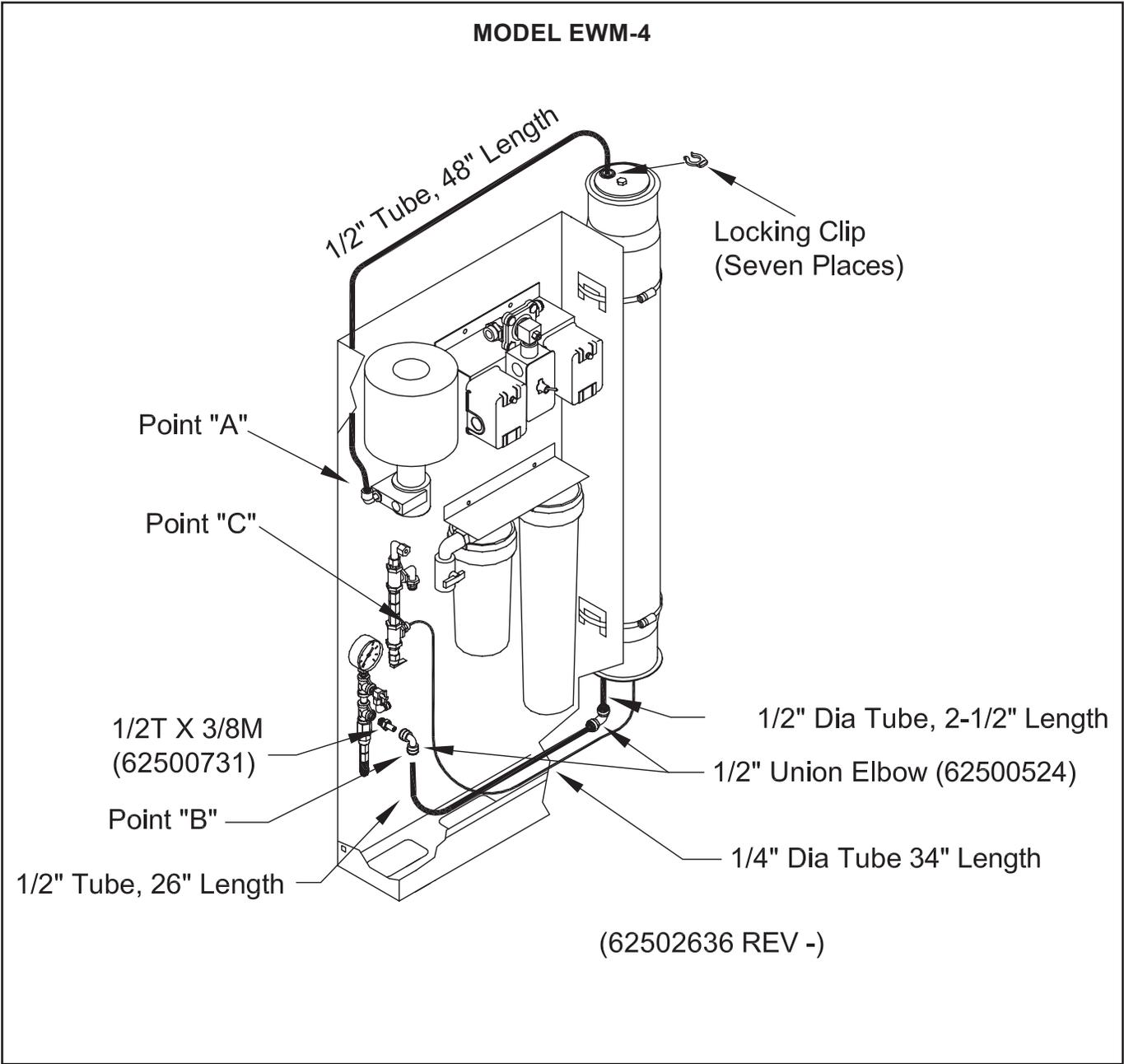


**FIGURE 6**

**VESSEL INSTALLATION**

NOTE: Refer to Figure 7 Model EWM-4 Figure 8 for Model EWM-2.5

1. Install vessel assembly on right side of unit using two metal hose clamps.
  - a. Hose clamps are positioned through both slots on side of unit.
  - b. Install vessel with the outlet ports in down position
2. Install larger tube from pump at point "A" to top of vessel and from pressure valve at point "B" to bottom of vessel.
3. Install smaller tube from product port at point "C" to bottom of vessel.



**FIGURE 7**

MODEL EWM-2.5

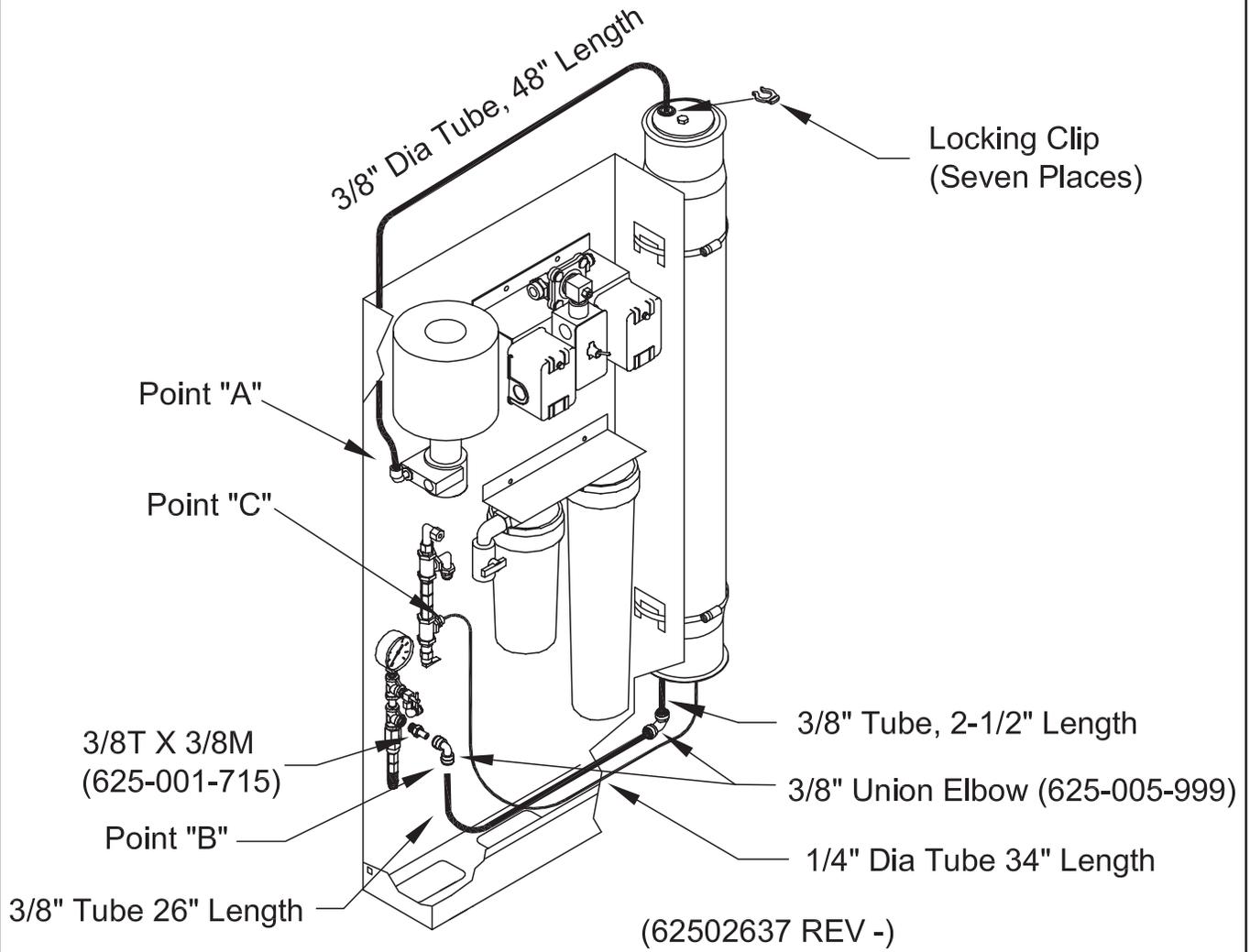


FIGURE 8

# SYSTEM START UP

## I. FLUSHING



**WARNING:** Your reverse osmosis element may contain a storage solution made up of Sodium Bisulfite (SBS). Some individuals may experience allergic reactions to SBS. Please make sure the system is flushed thoroughly. The element may also contain a Propylene Glycol solution to prevent freezing in winter months.

Refer to Figure 9.

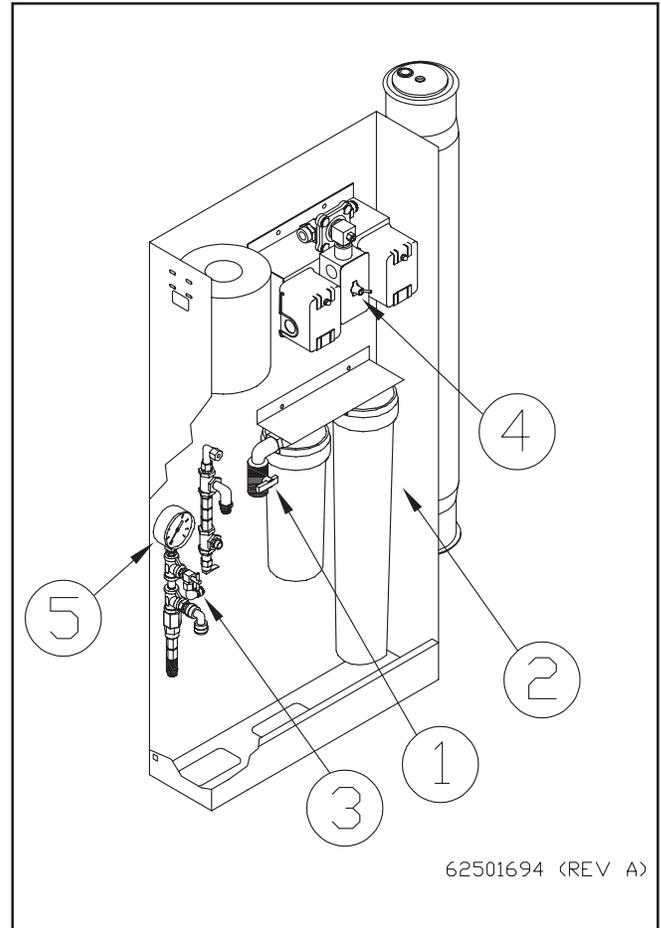
**IMPORTANT:** All product and concentrate water must be discarded during flushing procedure.

1. Open water inlet valve #1 located next to filter housing.
2. Open water sample port #2 located next to filter housing assembly and fill inlet filter housing with water.

**IMPORTANT:** Take a sample of water from filter sample cock during this time. Test for chlorine. Do this during the first five (5) minutes of operation. Free chlorine must be 0 to 0.1 ppm maximum.

3. Close water filter sample port #2 after all air is purged from input line and filter housing.
4. Open (counter clockwise) the pressure regulating handle #3.
5. Plug in machine.
6. Turn electrical power switch #4 to on position.
7. Run at low pressure (50-70 psi) for at least 5 minutes. Refer to pressure gauge #5.
8. Adjust operating pressure using pressure regulating handle #3. EWM-4 100-125 psi. EWM-2.5 150-180 psi.

9. After 15-20 minutes, take a sample of product water. Continue to flush until water is odor free.



**FIGURE 9**

## II. SYSTEM CHARGING

1. Clean product storage tank. Triple rinse after cleaning.
2. Attach product water line to tank. (Figures 4 & 5).
3. Let machine charge until storage tank is full, observing that RO unit shuts down automatically.
4. Machine is now ready to use.

# GENERAL MAINTENANCE

---

General maintenance depends upon the feed water quality and use of the machine. To build a proper maintenance schedule, a log sheet, as shown in the rear of this manual, should be prepared for each machine. The log sheet will contain information about feedwater and product (permeate) water quality. Periodic analysis of water quality and system parameters; flow rate and pressure readings, will help track the performance of the machine and indicate if any replacement parts are needed. Additionally, the log sheet will track replacement dates of any components, system repairs, or comments concerning operation.

The following schedule is a "Rule-of-Thumb" guide to performing general maintenance and service on the unit. For additional maintenance information addressed in the schedule below, please refer to the appropriate sections in the manual.

## MAINTENANCE SCHEDULE

### Daily

- Check the machine for proper working order. Fix any leaks immediately.
- Maintain unit cleanliness.

**IMPORTANT: To reduce rust, Do Not use Carbon Steel Wire Brushes or devices to clean stainless frame or vessels. Clean with soap and water and plastic (non-metallic) abrasives and brushes. After cleaning lightly coat entire stainless surface of frame vessel and cover with WD-40 spray lubricant (or equal). Wipe off excess lubricant with a soft clean cloth.**

### Weekly

- Test and record the chlorine level after the precarbon filter. Use the test cock on prefilters to collect the sample. The carbon filter must be replaced when the residual free chlorine approaches 0.1 ppm maximum. Free chlorine will destroy the membrane (See Filter Maintenance and Measuring Chlorine Section).

- Log sheet readings on a weekly basis are completed for more critical operations. Frequency to be determined by customer/owner.

### Weekly Or Bimonthly

- Check the 10" sediment filter, replace if dirty.
- Check the 20" carbon filter, replace if dirty.
- Check machine for leaks or damage.
- Check salt tank level (where applicable).

### 90 Days

- Coliform test.

**NOTE: Must conform to all state and local regulations regarding frequency.**

### 6 Months

- Test UV light (If equipped).

### Periodic (As Required)

- Sterilization as required.

**NOTE: Must conform to all state and local regulations.**

- Clean exterior of unit.

**IMPORTANT: Your actual maintenance schedule may vary according to water quality, machine usage, and must conform to all federal, state and local requirements. Please adjust the maintenance schedule as required. However, for any filter replacement please do not exceed the maximum period of time or volume of water recommended for their respective replacement.**

## **FILTER MAINTENANCE**

**NOTE:** Coster Engineering recommends frequent replacement of the prefilters in order to minimize any possible fouling of the reverse osmosis element. It is Coster Engineering's belief that such replacements will save you money in membrane replacement in the long run.

### **General**

The following points should be observed when changing filters.

1. Filter housings are to be screwed on only hand tight.
2. Relieve line pressure before attempting to unscrew filter housing. Close inlet valve. Relieve line pressure by opening sample port.
3. Unscrew filter cartridge housing (counter clockwise) by hand.
4. Discard old filter.
5. Clean filter housing and rinse with clean water.

**NOTE:** If the interior of the filter housing gets slimy, a cleaning and disinfection will be required. (See Sterilization Section).

6. Insert new cartridge.

Make sure cartridge filter is lined up on top and bottom posts before screwing cartridge housing tight.

7. Replace cartridge housing.

Check to make sure o-ring is clean, properly seated and lubricated before assembling filter housing.

**NOTE:** Use only food grade grease for lubrication.

**IMPORTANT:** Always flush carbon fines from a new filter using sample port until water runs clear. Carbon fines can damage the RO membrane.

## **Sediment Filter**

This filter catches any of the sediment in the feed water. It also prevents any carbon fines from getting through to the membrane. It should be inspected and changed according to the maintenance schedule. The frequency of changes can be adjusted according to the appearance of the interior of the sediment filter.

### **Pre-Carbon Filter**

This filter removes chlorine and other volatile organics before the feed water is fed to the membrane. With sediment filter installed, always flush a new filter using sample port until water runs clear with no visible trace of carbon fines.

**NOTE:** Chlorine will attack the membrane, destroying the membrane and its ability to reject contaminants. Filters must be replaced when the residual free chlorine approaches 0.1 ppm maximum. Test for free chlorine using "low range" 0-.7 mg/1 test kit instructions.

### **Change Schedule**

#### **Pre Carbon**

- Checked or Replaced: Daily/Weekly
- Replacement: As required/0 to .1 ppm max free chlorine
- Max: As required

#### **Sediment**

- Checked or Replaced: 1-2 weeks
- Replacement: As required
- Max: 90 days

**NOTE:** Filter replacement listed is maximum amount of time period and volume. Actual replacement must be tailored to specific feed water quality.

### R.O. MAINTENANCE

#### Reverse Osmosis Membrane Performance

1. Collect a sample of product water.
2. Take a TDS (product water) reading with your TDS meter.
3. Collect a sample of the feed water through the sample port located on prefilter.
4. Take a TDS (feed water) reading.

**IMPORTANT: If feedwater quality changes, check pretreatment devices for proper function.**

5. Calculate rejection of the minerals with the following formula:

$\text{Rejection \%} = \frac{\text{TDS (Feed Water)} - \text{TDS (Product Water)}}{\text{TDS (Feed Water)}} \times 100$
---

6. Compare current rejection reading with the first entry on the log sheet.

**IMPORTANT: If product flows and/or system rejection decreases, reduce recovery of system by increasing concentrate flow to drain.**

#### Short Term Shut Down

Run the unit for 10-15 minutes daily to flush water through the system. Variables which may affect this schedule are ambient temperature and feed-water quality.

#### Long Term Storage

Remove membrane and immerse in a storage solution of 1.0% by weight sodium bisulfite. For freeze protection add 20% by weight propylene glycol to the storage solution.

#### Mixing ratio for storage/shipping solution:

- 1 U.S. gallon (3.79 liters) potable water  
(plus)
- 1.3 oz (38 grams) sodium bisulfite (food grade)  
(biological growth reduction)  
(plus)
- 27 fluid oz. (760 grams) Propylene Glycol (freeze protection)

### UV LIGHT MAINTENANCE (Optional Equipment)



**WARNING: Ultraviolet light given off by the UV lamp can cause serious burns to unprotected eyes. Never operate Ultraviolet Unit with the end cap covers removed and never look directly into the cell's ports while the unit is in operation.**



**WARNING: When testing UV intensity, always wear UV safety goggles (available from Coster Engineering). Exposure may result in irreversible eye damage.**



**WARNING: Cover all exposed skin surfaces or skin damage may result. Perform test during closed or quiet times. Keep all unprotected persons away from direct view of the UV lamp.**

#### Intensity Readings

An intensity reading of the UV lamp must be performed at least every 6 months. The lamp will be changed if reading fall below a minimum radiation dosage of 16,000 microwatt seconds per square centimeter at 254 nanometers (or 2537 Angstrom units).

Readings are obtained with a commercially available portable UV intensity meter. Consult Coster Engineering for recommended meter type. Follow all instructions and safety procedures included with meter.

If the monitor goes out, shut off water supply to sterilizer immediately and disconnect power supply. Replace generator cell with a new one by following installation directions. Regularly inspect the unit to ensure that the monitor light is still glowing.

Replace the generator cell lamp after a maximum of one year of continuous use to ensure a high bacteria and virus kill rate.

Any ultraviolet sterilizer should be tested periodically to verify actual efficiency. Bacteriological plate counts should be conducted in accordance with standard methods.

Mineral deposits and sediment can accumulate on the Quartz Jacket, decreasing UV output. Proper maintenance of filtration equipment will help prevent build-up. Mild acidic solutions, such as vinegar, can be used every 3 to 6 months to remove any lamp deposits.

### Quartz Jacket Cleaning/Replacement

1. Shut off the water supply.
2. Disconnect the power supply.
3. Remove the water supply lines and allow canister to drain into a pail.
4. Disconnect the lamp connector at the end of the UV canister.
5. Remove lamp from U.V. canister.

Unscrew the cap and gently slide the Quartz Jacket out of cell being sure not to scrape or touch the Quartz Jacket, this can cause etching. The jacket can be cleaned with a mild acidic solution; for example, common household vinegar. Replace Quartz Jacket if necessary.

Clean and grease o-rings with food grade lubricant before reinstalling.

**NOTE: Be sure there are not marks or fingerprints on the UV lamp or Quartz Jacket.**

6. Install end cap covers and the retaining nuts.



**WARNING: Replace immediately any damaged or missing end cap covers or shields, to protect against UV leakage.**

7. Test the unit by plugging it into the electrical outlet. The indicator light on the side of the housing should glow steadily within a few seconds. If the light does not come on or continue to glow steadily, check to see if the cell is properly installed with the lamp holders securely fastened to the lamp pins. When operating, a blue light will emanate from the water ports. NEVER LOOK DIRECTLY INTO THE PORTS!!

8. Unplug the power line and continue the plumbing connections. A couple of turns around the port threads with a teflon tape or similar pipe thread sealant will ensure that no water can leak. DO NOT use a permanent sealant material, since the cell will need to be replaced at a future date. REMEMBER, THE BOTTOM PORT IS THE INLET AND THE TOP PORT IS THE OUTLET. DO NOT REVERSE!
9. When all connections have been made, turn on the water and check all connections for leaks. The end cap should be checked prior to any water leak testing when installing or maintaining the unit. Please note, the end cap should be firmly “hand tightened” only. If all connections are water tight, plug in the electrical connection and check to see that the LED monitor is glowing brightly.
10. Allow the water to run for a few minutes to clear out any air or dust that may be in the cell.

Lamp replacement is determined by intensity reading (See previous section) or 12 months of operation whichever comes first.

# ELECTRICAL SECTION



**WARNING:** Unplug this machine prior to making any repairs. Failure to take proper precautions may result in electrical shock and death.



**WARNING:** Be sure power has been disconnected when electrical box cover has been removed. A qualified electrician should be called in to complete any repairs.

## A. COMPONENT FUNCTION (Figures 10, 11)

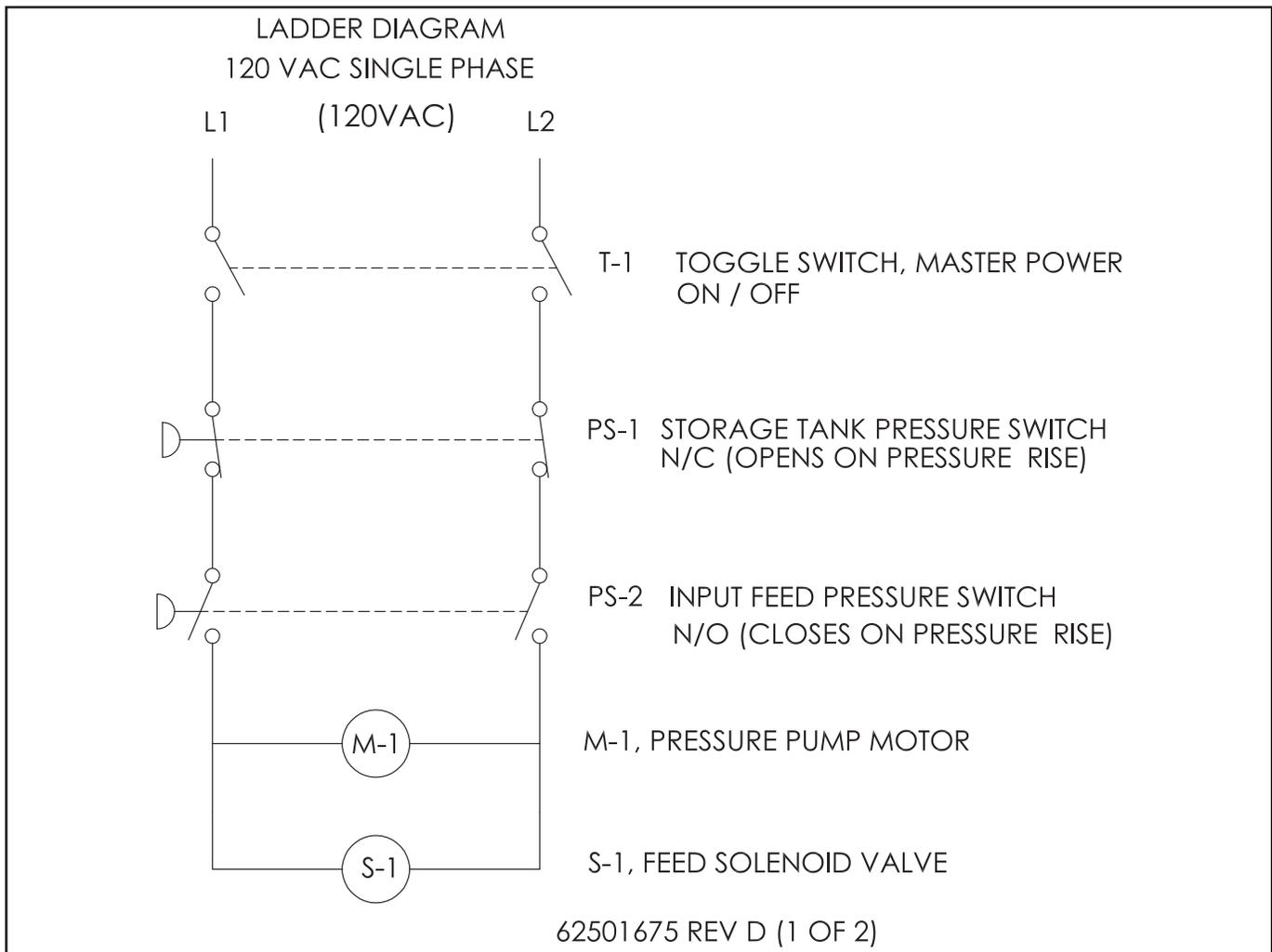
T-1 On/Off Power Switch

PS-2 Storage Tank Pressure Switch. Shuts R.O. down when storage tank is full and storage tank solenoid valve closes. Pre-set at 40 psi "On" 60 psi "Off".

PS-1 Feed Pressure Switch. Provides pump protection from low feed water pressure. Preset at 5 psi "Off", 10 psi "On".

S-1 Feed Solenoid Valve closed when pump is off.

M-1 Pressure Pump Motor. Controlled by T-1, PS-2 and PS-1



**FIGURE 10**



## TDS-METER (Optional Equipment)

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### TDS METER OPERATION

The TDS meter reading is only valid when the unit is producing water. When the unit is sitting osmosis occurs in the membrane and the reading will rise. The amount of the rise depends on the TDS of the raw feed water.

To read the TDS of the product water press the power switch. The display turns off automatically after reading the TDS to conserve batteries.

The unit requires two (2) AAA 1.5V batteries. Remove screws on the back cover to replace batteries. Battery life is approximately 800 hours.

### CALIBRATION

Periodically verify proper calibration.

1. Remove probe.
2. Clean probe with vinegar or very fine sand paper. (#400/#600 grit)
3. Rinse probe with calibration solution three times.
4. Immerse probe in calibration solution.
5. Calibrate if required, with a small screw driver in access hole on back of unit.

### **NOTE:**

1. When re-inserting product probe, line up black "dot" on probe with black "dot" on John Guest tee.
2. When re-inserting feed probe, black dot on probe must face straight up or straight down.

# CLEANING - STERILIZATION

---

## CUSTOMER CONTACT SURFACES

Cleaning and disinfecting of the customer contact surfaces must conform to state and local codes. However, it is recommended that daily cleaning and disinfecting of the customer contact surfaces be performed.

## STERILIZATION OF COMPONENTS AND PLUMBING

### Purpose

This procedure should be used if a bacterial contamination is suspected in the vending machine. This contamination may occur when poorly treated water containing a coliform count is fed into the machine. Bacteria may also grow in the machine if it is taken out of service and stored without sodium metabisulfite membrane preservative. This growth can sometimes occur in a one to two day period depending upon the conditions. No matter the cause, if you suspect bacterial contamination of a machine, this contamination should be eliminated by filling the plumbing with a Hydrogen Peroxide Solution. Allow to set 2-12 hours in the unit.

### Hydrogen Peroxide Sterilization Solution Mixing Instructions

1. Fill two (2) five gallon pails with 4 1/2 gallons of potable or Reverse Osmosis water.
2. Add three (3) pints of a 3% hydrogen peroxide solution to the water in each pail.
3. Manually open the input feed solenoid and pump solution into the unit with a small separate pump.
4. Allow to set 2-12 hours.

Chlorine, as an alternative cleaner may be used on plumbing, but should NEVER BE USED ON THE RO ELEMENT.



### WARNING:

- a. The temperature of your hydrogen peroxide sterilization solution should not exceed 75° fahrenheit (24° centigrade) or damage to the membrane may occur.
- b. Use only drinking (reverse osmosis) water to mix the .2% (by volume) sterilization solution.
- c. The maximum concentration of hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) that should come in contact with a RO membrane is .25% (by volume).
- d. If a RO membrane has been in operation for several months, it should be cleaned with an acid and/or alkaline cleaner before the sterilization procedures are completed.

## TROUBLE SHOOTING

PROBLEM	CAUSE	CORRECTION
1. Machine will not charge/ pressure pump will not start	Feed line shut off valve closed	Open valve
	Float switch in storage tank defective	Replace float switch
	Low feed pressure	Check water supply
	Inlet solenoid valve closed	Dissassemble and clean and/or check for power to coil
		Replace valve
	Low input voltage	Check external supply circuit
	Pretreatment device in regeneration mode	Wait for cycle to finish
	Defective inlet pressure switch	Replace
Defective product pressure switch	Replace	
2. Machine will not shut down when storage tank is full	Float switch in storage tank	Check switch for snags/replace switch
3. Product water TDS too high	Membrane fouled, leaking internal O-Ring	Clean/replace membrane (See RO Element Section)
4. Chlorine detected after pre-carbon filter	Pre-carbon filter exhausted	Replace carbon filter
5. Optional UV light will not light  Or  Low UV output reading	Defective UV lamp or balast	Replace
	Slow unit	Wait 3-5 minutes
	Old or defective lamp	Replace

# SERVICE PARTS

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It is the policy of Coster Engineering to constantly improve its products whenever it is practical to do so.

Coster Engineering must therefore reserve the right to redesign or change its equipment or component parts thereof without incurring the obligation to install or furnish such changes on equipment previously delivered.

## INSTRUCTIONS FOR ORDERING PARTS

1. The reference numbers in the illustrations correspond to the numbers shown in the "Reference Number" column in the parts listing. The quantity in the "number required" column is the number of parts used in the accompanying illustration. The term "A/R" for number required indicates "as required" where the quantity may vary. Order all parts by their part number and description.
2. Always mention the identification number of the code and serial numbers found on the name plate of the unit on which the part is to be used. Much delay and confusion can be avoided when correct numbers are specified on parts order and correspondence.
3. Owner, order all parts through your local dealer.
4. Dealers must indicate how to ship; whether by truck, rail freight, express, or parcel post.
5. Collect phone calls are not accepted.
6. Address all orders for parts as follows:

**COSTER ENGINEERING**  
**58766 240th St.**  
**P.O. BOX 3407**  
**MANKATO, MN 56002-3407**  
**PH (507) 625-6621**  
**FAX (507) 625-9124**

## INSTRUCTIONS FOR RETURNING PARTS FOR ADJUSTMENT

1. To assure prompt handling of claims, your dealers should follow standard claim and forward claim procedures within thirty (30) days, of any part failure or malfunction believed to be a warranty claim.
2. No returned part will be accepted unless they are transportation prepaid and accompanied by the packing list, copy of the returned goods authorization form, or the packing list copy of the warranty claim form.
3. Parts returned should have a tag attached with sender's name and address clearly printed.

## DISCLAIMER

This supplement contains additional information that is specific to units. It is used in conjunction with the basic machine operator's manual which includes safety and operational information.

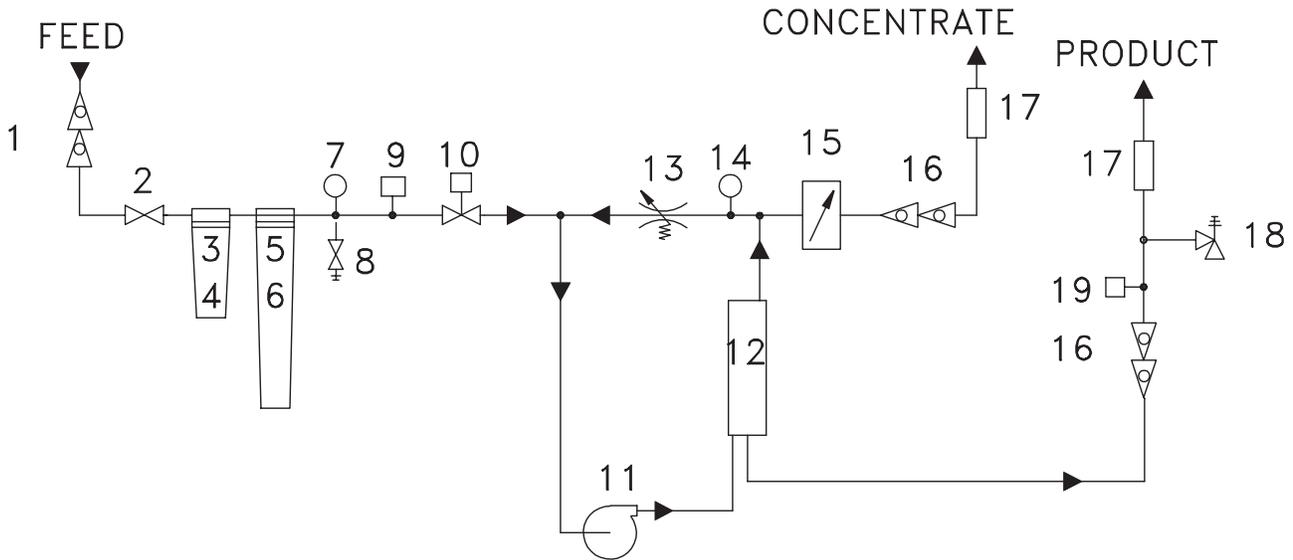
Retain all manuals for future reference. Read all and understand all manuals in their entirety before operation or service.

The information contained in this manual is subject to change without notice.

Coster Engineering shall not be liable for technical or editorial omissions made herein; nor for incidental or consequential damages resulting from the furnishing, performance, or use of this material.

FLOW DIAGRAM

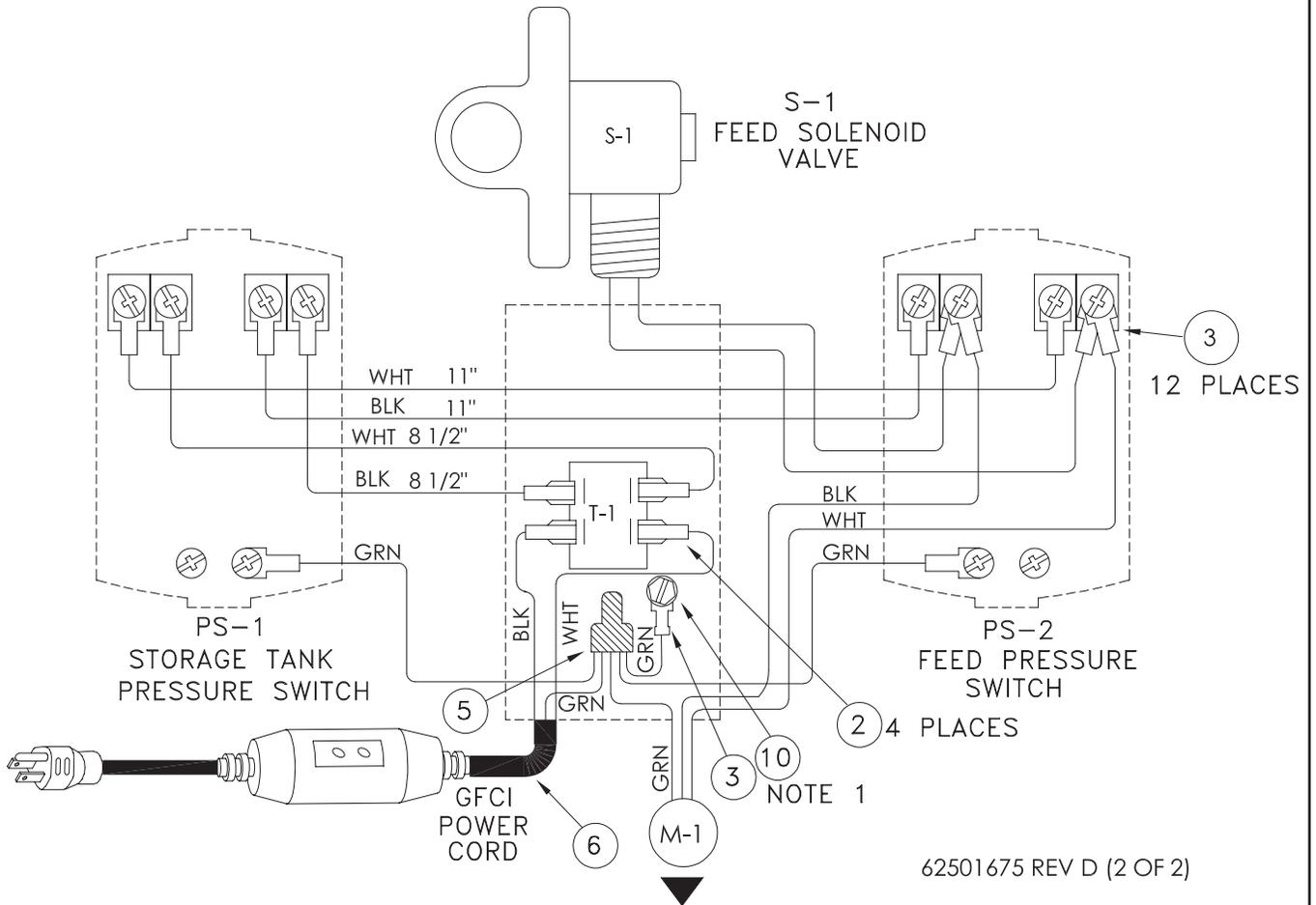
FLOW DIAGRAM



62501691 (REV -)

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-004-329	Valve, 1/2" Double Check (Optional)	1	12	62501669	Formed Vessel Assembly, 4" EWM-4	1
2	62501652	Valve, 1/2" Ball, PVC	1		62501707	Welded Vessel Assembly 2.5" EWM-2.5	1
3	625-001-560	10" Filter Housing	1	13	62502632	Needle Valve 1/4M x 3/8 Comp LF	1
4	625-002-392	10" Sediment Filter Cartridge	1	14	62502622	Pressure Gauge, 0-300 PSI Liquid Fill LF	1
5	625-004-588	20" Filter Housing	1	15	62501142	Orifice Plate, #75 EWM-4	1
6	625-005-822	20" Carbon Filter Cartridge	1		625-004-270	Orifice Plate #55 EWM-2.5	1
7	62502627	Pressure Gauge, 0-100 PSI LF	1	16	62501657	Valve, Double Check, 1/4"	1
8	625-004-206	Valve, Sample Port 1/4"	1	17	62501676	Flow Meter, .2-2 GPM (Optional)	2
9	62501593	Press Switch, 5-10 PSI	1	18	62501090	Valve, Pressure Relief, 100 PSI	1
10	62501674	Valve, Solenoid 1/2", 120 VAC	1	19	62501594	Press Switch, 40-60 PSI	1
11	62502600	Pump Procon, 240 GPH (4" RO)	1				
	62502599	Pump Procon, 140 GPH (2 1/2" RO)	1				
	62500484	Motor, 1/2 HP	1				

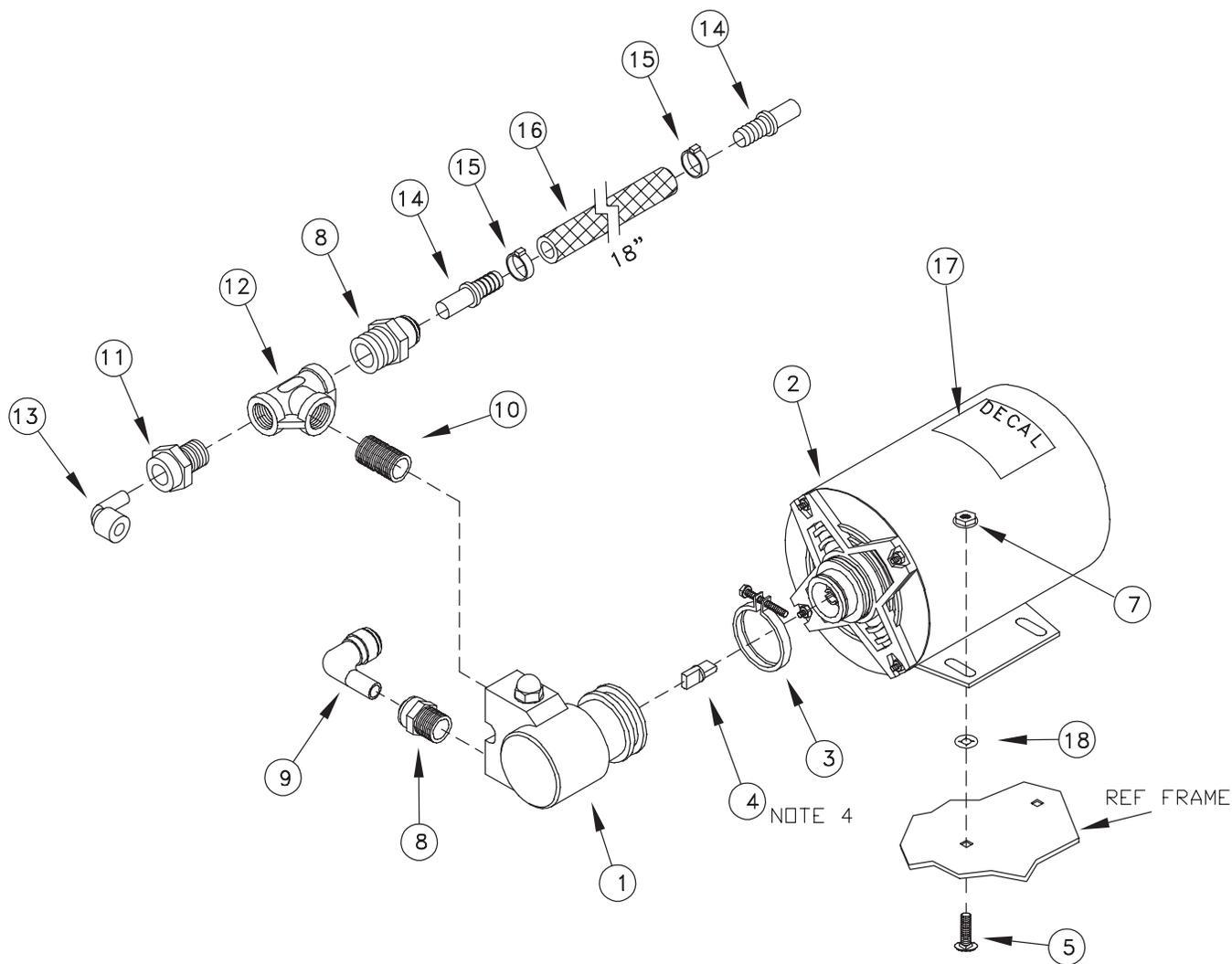
### ELECTRICAL BOX



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	N/A	N/A	N/A	5	625-004-092	Wire Nut, 3M #312 Yellow	1
2	625-002-278	Terminal, 1/4 F 16-14 AWG	4	6	62502175	GFCI In-line Power Cord	1
3	625-001-264	Spade 16-14 GA INSUL #10 Stud	13	10	950-004-097	Screw, 10-32 x 1/2	1
4	N/A	N/A	N/A				



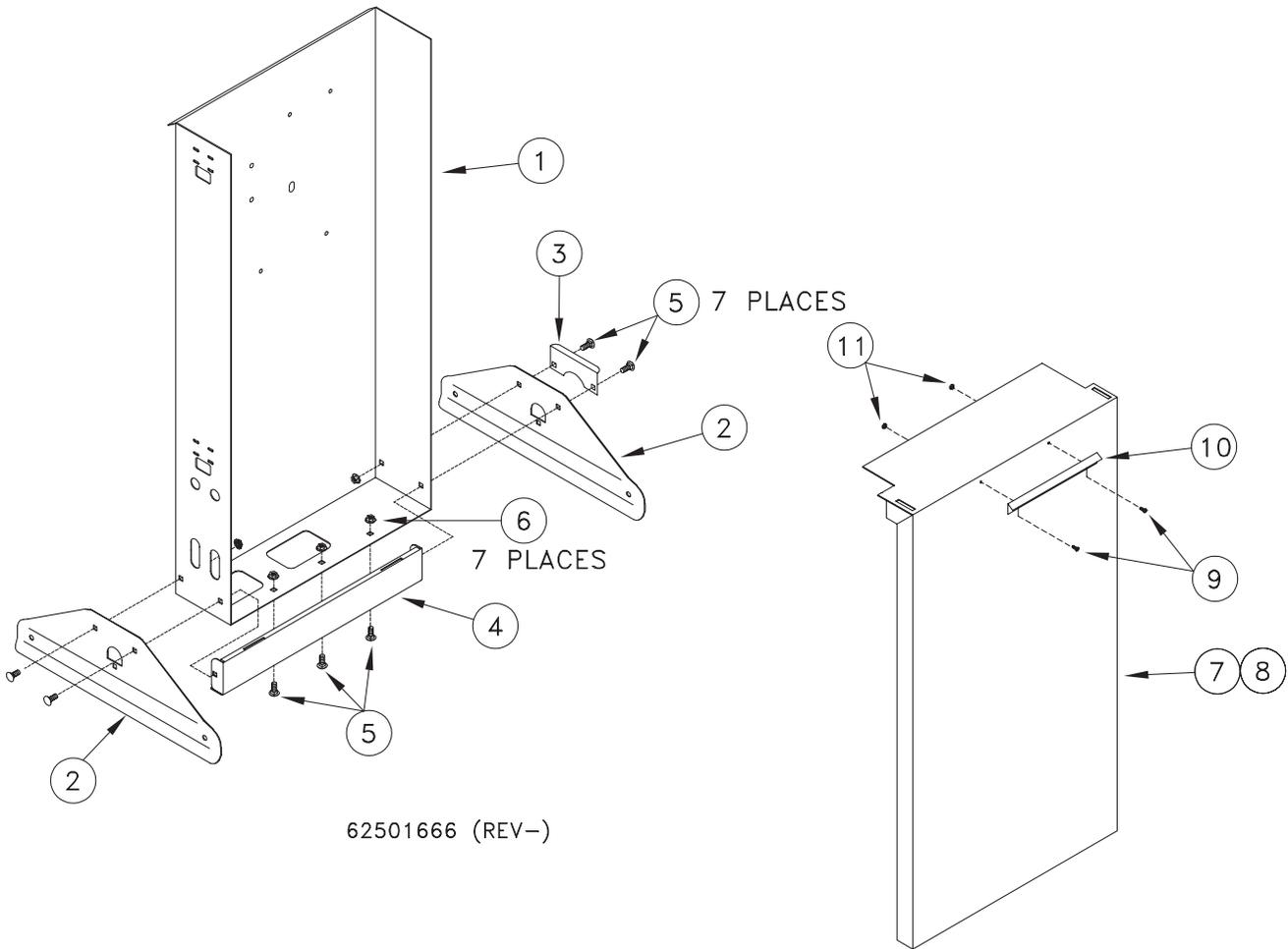
PUMP, EWM-4



62501668 (REV D)

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62502600	Pump, Procon 240 GPH Lead Free	1	10	62502603	FTG, Nipple 1/2 SS	1
2	62500484	Motor, 1/2 HP	1	11	62500555	FTG, 3/8 T x 1/2 MNPT, JG	1
3	625-001-585	Pump, Coupling, V-Band Clamp 1500	1	12	62502606	FTG, 1/2 Tee SS	1
4	62500488	Pump, Shaft Coupling	1	13	62500496	FTG, 3/8 Plug In Elbow, JG	1
5	950-003-002	5/16-18 x 1/2 Carriage Bolt	4	14	62500522	FTG, 1/2 Stem x 1/2 Barb	2
6	NA	NA	NA	15	625-002-881	Hose Clamp, Stepless .76-.89	2
7	951-002-011	Nut-FL WZLK 5/16-18 SS	4	16	625-001-929	Hose, PVC Braided, 1/2 ID	1.5
8	625-001-672	FTG, 1/2 T x 1/2 MNPT	2	17	62500527	Decal, 125 PSI	1
9	62500556	FTG, 1/2 Plug In Elbow, JG	1	18	62502066	Fastener, Bolt Retainer	4

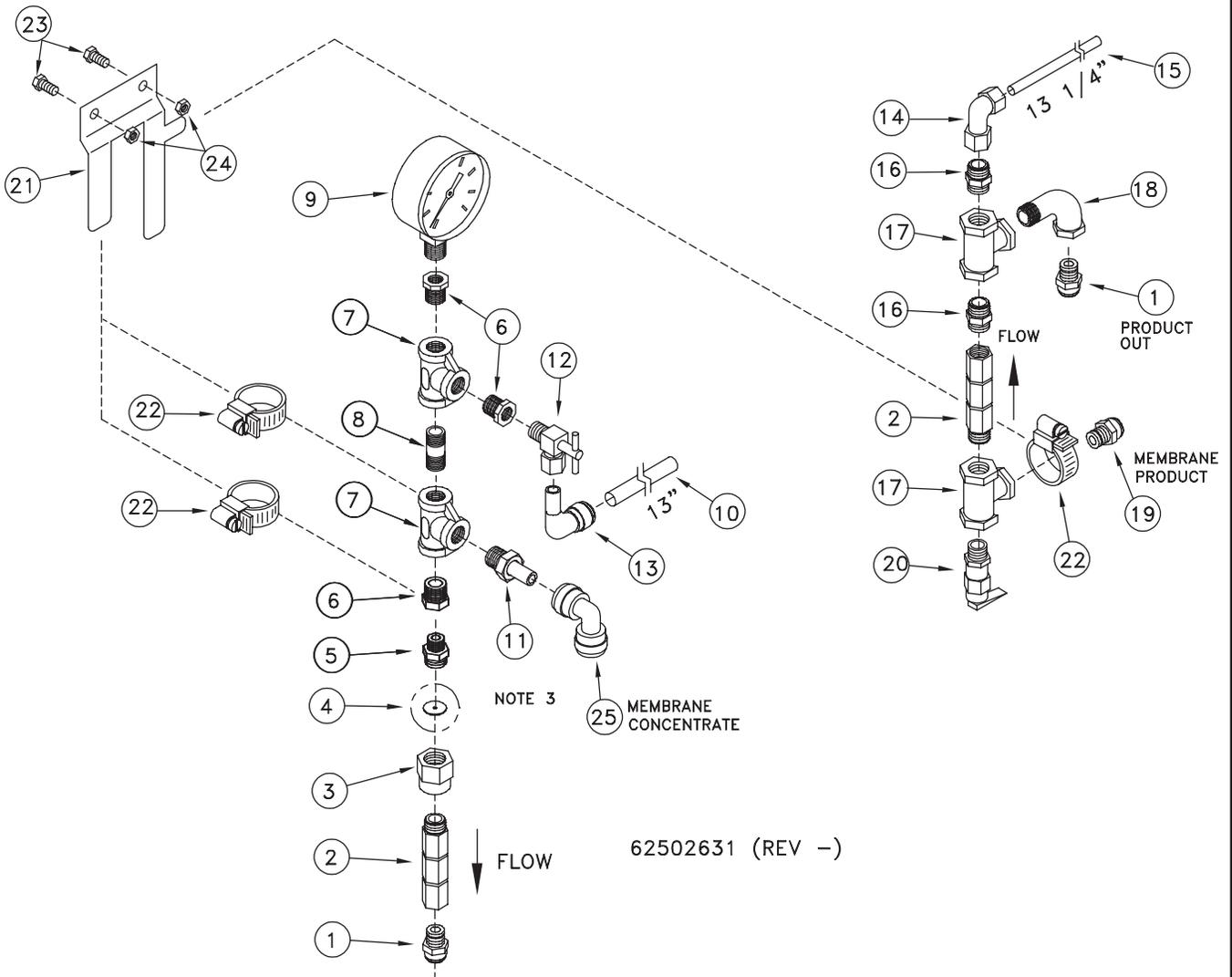
MAIN FRAME



62501666 (REV-)

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501658	Frame, EWM	1	7	62501685	Cover Assembly, With Handle	1
2	62501661	Leg, EWM	2	8	62501670	Cover, Without Handle	1
3	62501662	Bracket, Vessel Support	1	9	950-005-031	6-32 x 1/4 Mach Screw, SS	2
4	62501671	Plate, Front EWM	1	10	62501678	Bracket, Handle EWM	1
5	950-003-077	5/16 Carriage Bolt, SS	7	11	951-001-001	Hex Nut, 6-32	2
6	951-002-011	5/16 Whiz Nut SS	7				

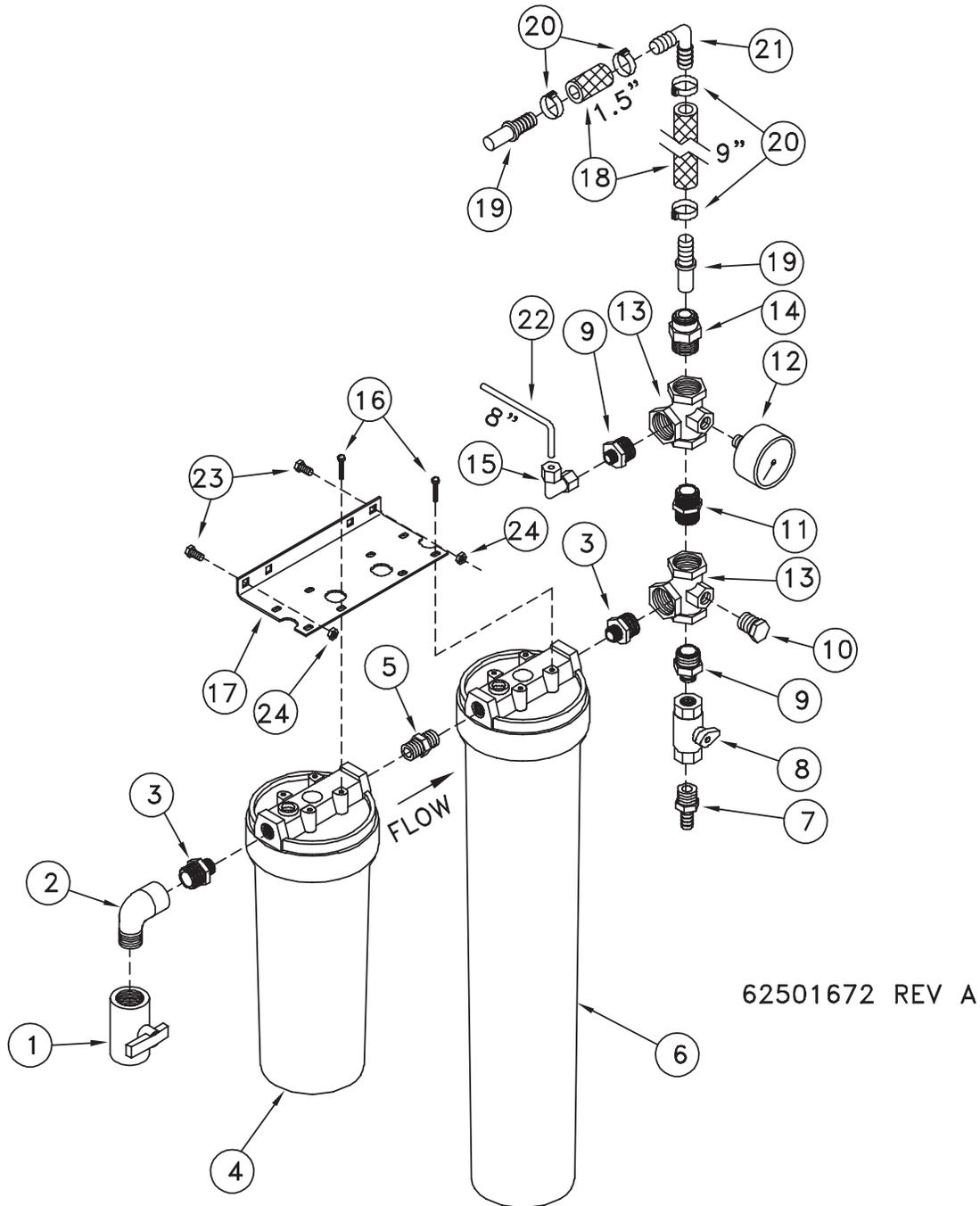
PRODUCT/CONCENTRATE MANIFOLD



62502631 (REV -)

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62500493	Ftg, 3/8 T x 1/4 MNPT, JG	2	13	62500496	Ftg, 3/8 T x 3/8 Stem Elbow JG	1
2	62501657	Valve, Check Dbl SS, 1/4	2	14	625-001-690	Ftg, 1/8 T x 1/4 FNPT Elbow	1
3	62502617	Adapter, 1/4 FNPT SS	1	15	625-004-583	Tubing, Nylon 1/8 OD, Black	1.2
4	62501142	Orifice Plate #75 (4" Ro)	1	16	625-002-953	Ftg, Nylon Nipple 1/4 x 1/4 MNPT	2
4	625-004-270	Orifice Plate #55 (2.5" Ro)	1	17	625-002-956	Ftg, Nylon Tee 1/4 FNPT	2
5	62502616	Body, 1/4 SS	1	18	625-002-950	Ftg, Nylon Street Elbow 1/4	1
6	62502633	Fitting, 3/8 x 1/4 RB SS	3	19	625-004-944	Ftg, 1/4T x 1/4 MNPT, JG	1
7	62500544	Ftg, Tee, 3/8 SS	2	20	62501090	Valve, Press Relief, 100 PSI	1
8	62502634	Ftg, Nipple 3/8 x 1 1/2 SS	1	21	62501654	Brk, Manifold, CWM SS	1
9	62502622	Pressure Gauge, 0-300 PSI LF	1	22	958-025-010	5/16 Hose Clamp	3
10	625-001-901	Tubing, PE 3/8 OD	1.1	23	950-001-319	1/4-20 x 1/2 HHCS, SS	2
11	62500731	Ftg, 1/2 Stem x 3/8 NPT (4"RO)	1	24	061605	1/4-20 Lock Nut, SS	2
11	625-001-715	Ftg, 3/8 Stem x 3/8 NPT (2.5"RO)	1	25	62500524	Ftg, 1/2 T x 1/2 T Union (4"RO)	1
12	62502632	Valve, 1/4 Needle LF	1	25	625-005-999	Ftg, 3/8 T x 3/8 T Union (2.5"RO)	1

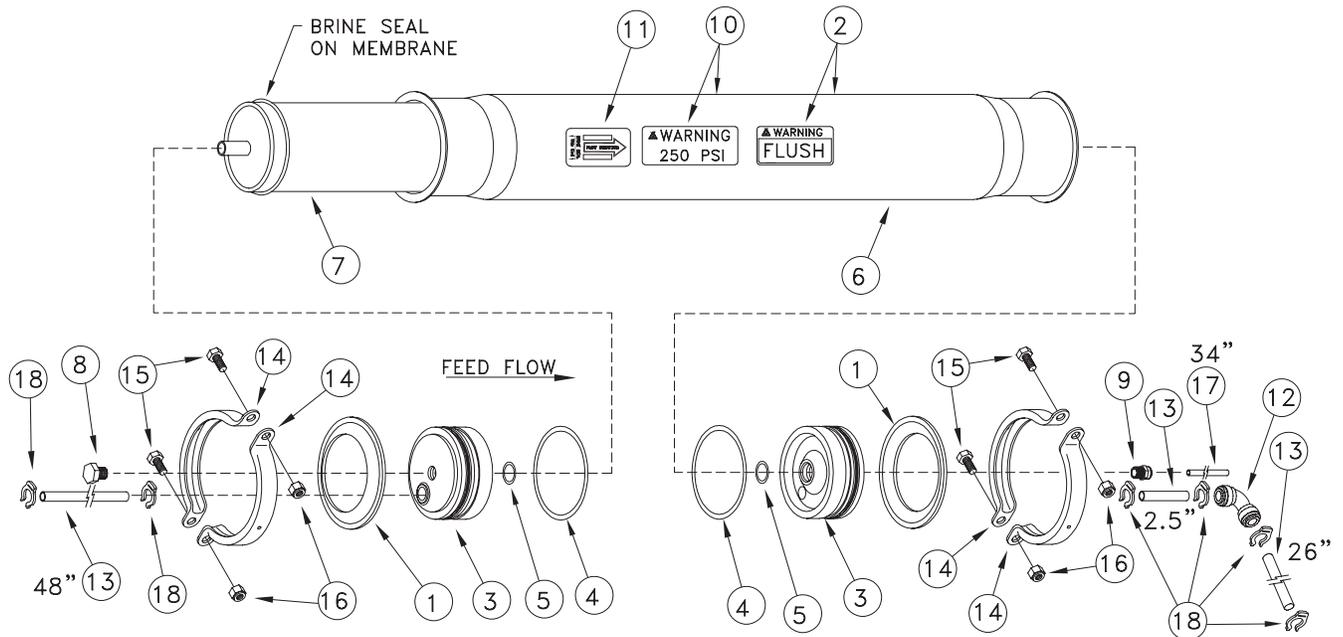
FILTER ASSEMBLY



62501672 REV A

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501652	Ball Valve, 1/2 FNPT PVC	1	13	62501599	FTG, Nylon Gauge Tee, 1/2	1
2	62501655	FTG, Nylon Street Elbow 1/2	1	14	625-001-672	FTG, 1/2 M x 1/2 T, JG	1
3	62501020	FTG, Nylon Nipple, 1/2 x 3/8	2	15	625-001-690	FTG, 1/4 F x 1/8 Elbow Jaco	1
4	625-001-560	10" Filter Housing, Slimline	1	16	950-005-020	#10 x 3/4 Self Tapping	8
5	625-005-935	FTG, Nylon Nipple, 3/8 x 3/8	1	17	625-900-803	BRK, Filter	1
6	625-004-588	20" Filter Housing, Slimline	1	18	625-001-929	Hose, PVC 1/2 ID, Braided	0.9
7	62500412	FTG, Nylon 1/4 M x 3/8 Barb	1	19	62500522	FTG, 1/2 Stem x 1/2 Barb	2
8	625-004-206	Ball Valve, 1/4 FNPT, PVC	1	20	625-002-881	Hose Clamp, Stepless .76-.89	4
9	62501653	FTG, Nylon Nipple, 1/2 x 1/4	2	21	62500439	FTG, Nylon 1/2 x 1/2 Barb	1
10	625-003-236	FTG, 1/4 Plug PVC	1	22	625-004-583	Tubing, Nylon 1/8 O.D.	0.7
11	62501169	FTG, Nylon Nipple 1/2 x 1/2	1	23	950-001-319	1/4-20 x 1/2 Hex Head Cap Screw, SS	2
12	62502627	Pressure Gauge, 0-100 PSI LF	1	24	061605	1/4-20 Lock Nut, SS	2

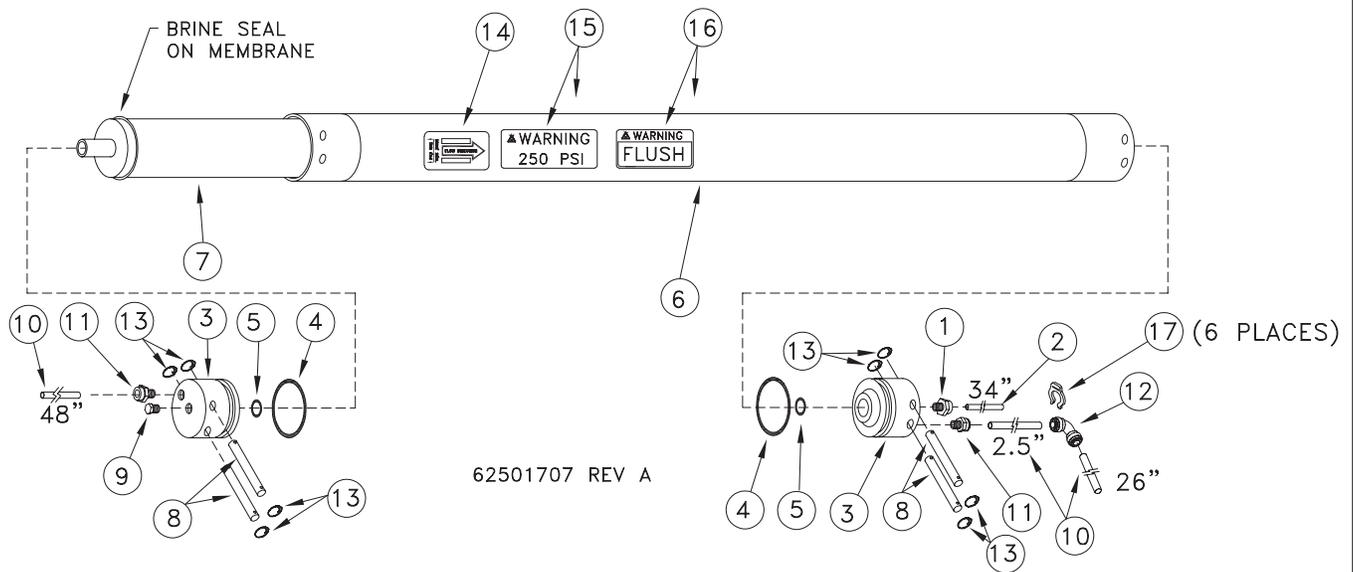
VESSEL ASSEMBLY EWM-4



62501669 REV B

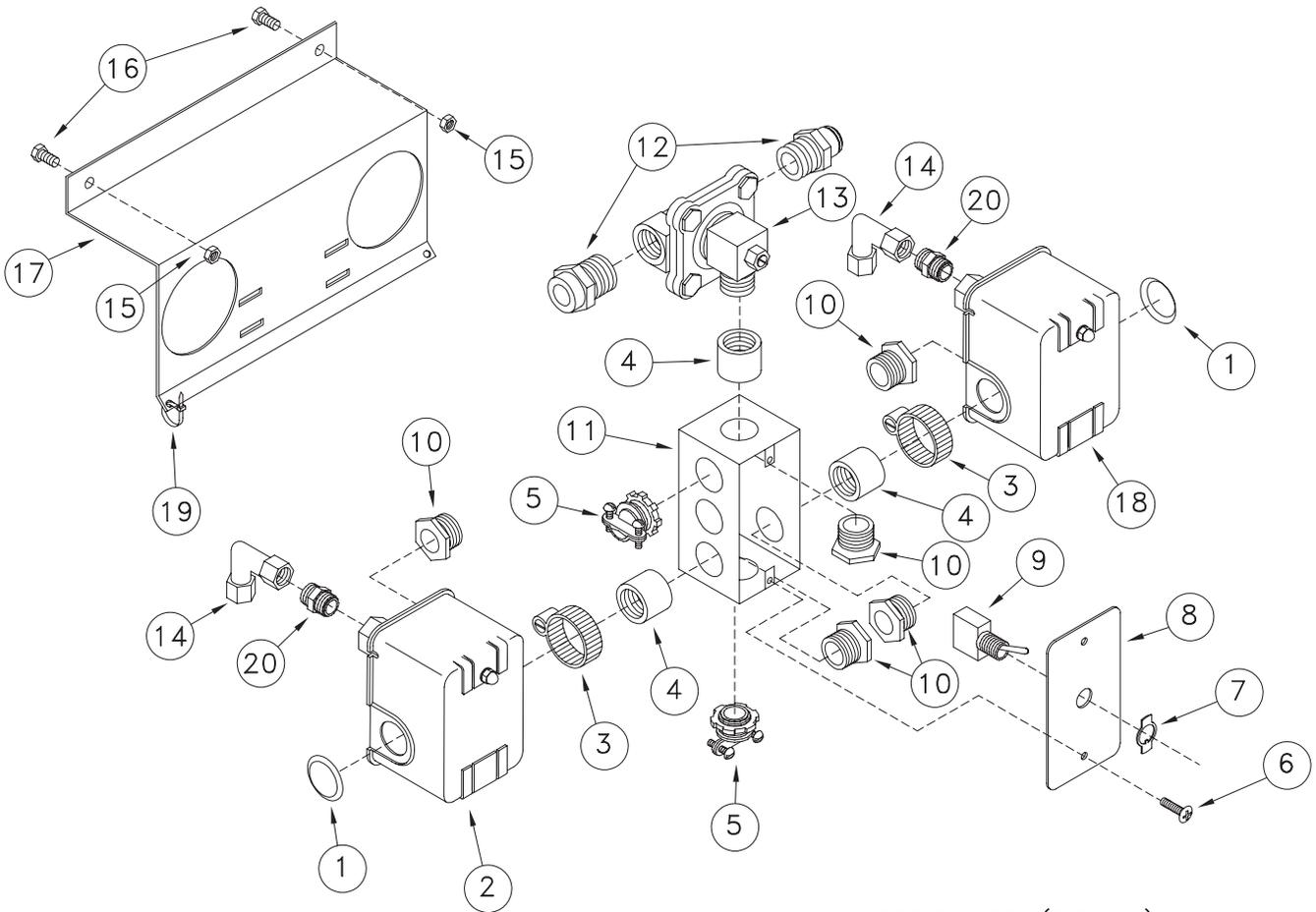
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501497	Ring, End Cap Retainer	2	10	625-004-426	Decal, Vessel Warning	2
2	625-004-513	Decal, SBS Flush	2	11	62501209	Decal, Brine Seal Flow Direct	1
3	62501645	Assy, End Cap 4 W/John Guest	2	12	62500524	FTG. 1/2", Union 90	1
4	625-001-506	O-Ring 342 Buna	2	13	62501570	Tubing, 1/2 OD x 3/8 ID BLK Poly.	6.4
5	625-001-502	O-Ring 116 Buna	2	14	62501496	Clamp, Formed Flange	4
6	62501493	Vessel, SS 4"(Includes (1) #10)	1	15	031-09103	Hex Head Cap Screw 3/8-16 x 3/4 SS	4
7	62501113	Membrane, Filmtec XLE 4040	1	16	951-003-013	Lock Nut 3/8-16 SS	4
8	625-003-230	FTG., PVC SCH 80 Plug 3/8	1	17	625-001-903	Tubing, PE 1/4 OD	2.9
9	625-005-940	FTG, CONN 3/8 MPT x 1/4 T	1	18	62501721	Clip 1/2 Lock	6

### VESSEL ASSEMBLY EWM-2.5



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-004-944	FTG. Connector 1/4T x 1/4 NPT	1	10	62500557	Tubing, 3/8 OD x 1/4 ID Poly.	6.4
2	625-001-903	Tubing, PE 1/4 OD	2.9	11	62500493	FTG 1/4M x 3/8T John Guest	2
3	625-900-748	Cap 2-1/2 End Nylon	2	12	625-005-999	FTG, Unoin Elbow John Guest	1
4	628-001-517	O-Ring, Buna-N	2	13	625-004-425	Pin, Circle Cotter	8
5	625-001-502	O-Ring, 116 70hd Buna-n	2	14	62501209	Decal, Brin Seal Flow Direct	2
6	62500450	Vessel, 2-1/2 SS W/DCLS 15 & 16	1	15	625-004-426	Decal, Pressure Vessel Warning	2
7	62501735	Membrane, XLE-2540	1	16	625-004-513	Decal, SBS Flush Warning	2
8	625-004-424	Pin, 3/8 SS Headless	4	17	62501737	Clip Lock 3/8"	6
9	625-003-236	FTG PVC SCH 80, Plug 1/4 TH	1				

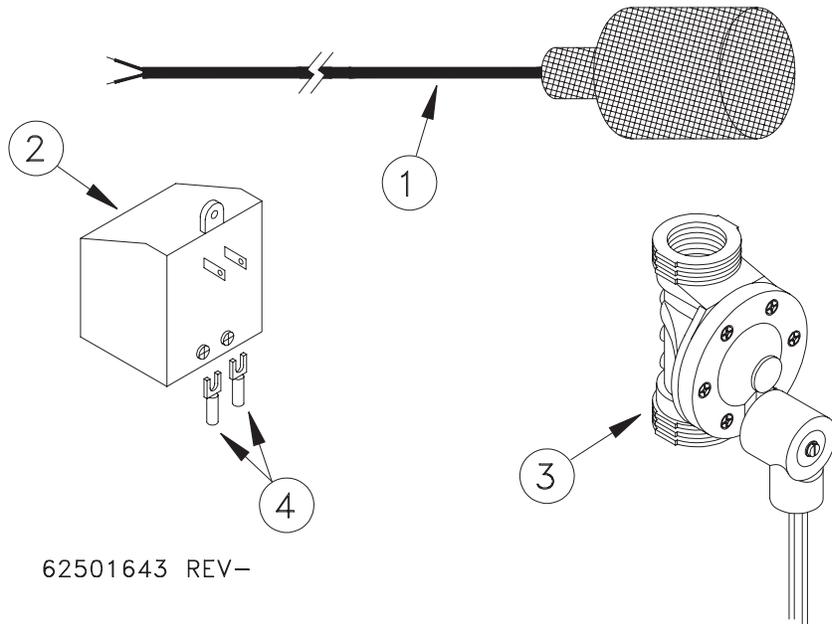
**PRESSURE SWITCH ASSEMBLY**



62501667 (REV A)

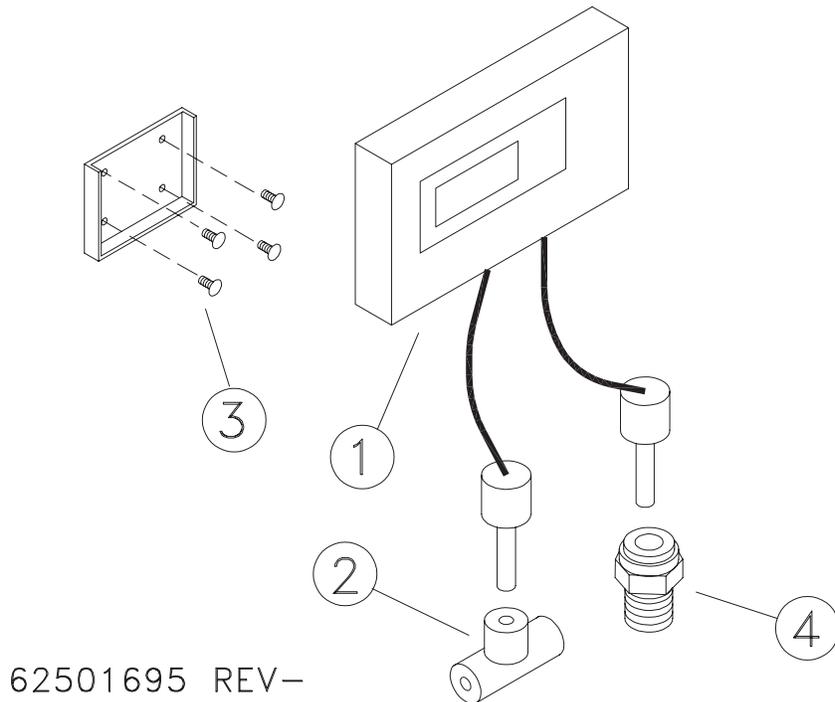
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501577	Plug, 7/8 Plastic CA Plug	2	11	62501576	Elec Box, Outlet Raco 670SM	1
2	62501594	Pressure Switch, 40-60 PSI	1	12	625-001-672	FTG, 1/2T x 1/2 MNPT	2
3	601638	Hose Clamp 1 1/2	2	13	62501674	Valve, 1/2 Solenoid, 120 VAC	1
4	62501673	FTG, Conduit Half Coupling	3	14	625-001-690	FTG, 1/8T x 1/4 FNPT Elbow	2
5	625-001-314	FTG, Elec Romex Conn 3/8	2	15	061605	Hex Nut, 1/4-20, SS	2
6	031-17561	Mach Screw #6 x 3/4 Pan Head	2	16	950-001-319	Hex Bolt 1/4-20 x 1/2 SS	2
7	62501604	Switch Plate On/Off	1	17	62501660	Bracket, Press Switch , CWM SS	1
8	62501600	Plate, Switch Cover	1	18	62501593	Press Switch, 5-10 PSI	1
9	62501603	Switch, DPST, Toggle 20 Amp	1	19	625-001-469	Wire Tie	1
10	62501589	FTG, Conduit Bushed Nipple	5	20	625-002-953	FTG, Nylon 1/4 Nipple	2

### REMOTE PRODUCT SHUTOFF VALVE (OPTIONAL)



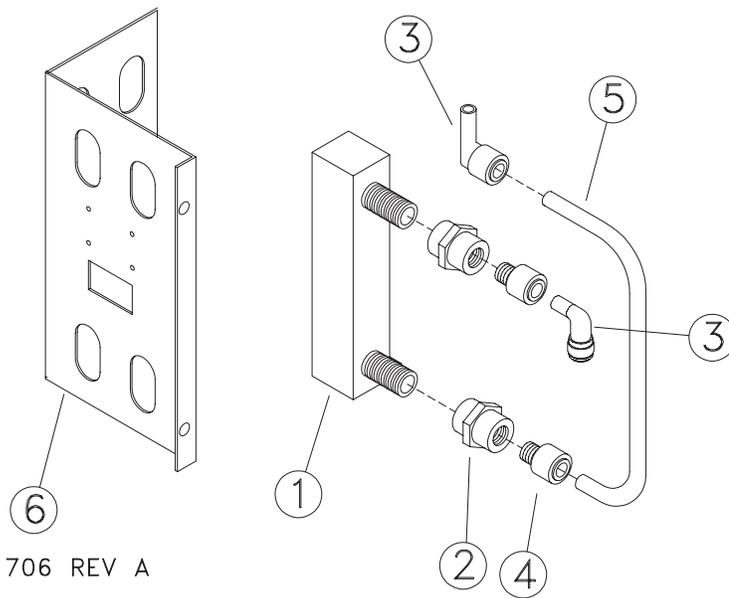
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
-	62501640	Kit, Remote Product Shutoff		3	62501163	Solenoid Valve, 24 VAC	1
1	62501633	Float Switch	1	4	625-001-264	Spade Terminal	2
2	62501636	Transformer, 120/24 VAC	1				

### TDS METER (OPTIONAL)



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501635	TDS METER, DUAL PROBE	1	3	061025	#6-32 X 3/8 Self Tap Screw	4
2	625-004-942	UNION TEE, 1/4	2	4	62501709	FTG, Drilled 1/4T x 1/4M	4

### FLOWMETER (OPTION)



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	62501676	Flowmeter, .2-2 gpm	2	4	625-005-949	FTG, 3/8T x 3/8 M	4
2	62501731	FTG, Nylon Reducer Coupling 1/2 x 3/8	4	5	625-001-901	Tubing, 3/8 OD PE	2.5
3	62500496	FTG, Plug in Elbow, 3/8	1	6	62501659	Mounting Bracket (Optional)	1

**LOCATION:**

**LOG SHEET**

<b>DATE</b>					
<b>HOUR METER (hrs)</b>					
<b>TDS FEED (ppm)</b>					
<b>TDS R/O (ppm)</b>					
<b>FILTER PRESSURE IN (PSI)</b>					
<b>FILTER PRESSURE OUT (PSI)</b>					
<b>MEMBRANE PRESSURE OUT (PSI)</b>					
<b>WATER METER READING</b>					
<b>UV INTENSITY</b>					
<b>CHLORINE LEVEL</b>					
<b>TEMPERATURE °F</b>					
<b>PRODUCT FLOW (GPM)</b>					
<b>CONCENTRATE FLOW (GPM)</b>					

**MACHINE MAINTENANCE (check when serviced)**

<b>SEDIMENT FILTER</b>					
<b>SALT TANK LEVEL (water softener pretreatment)</b>					
<b>EXTERNAL (Optional) CARBON TANK CHANGED (gal.)</b>					
<b>UV LIGHT CHANGED (Optional)</b>					
<b>OPERATOR INITIALS</b>					

## COSTER ENGINEERING WARRANTY

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The only warranty Coster Engineering gives is as follows:

Coster Engineering warrants each product it manufactures to be in accordance with our published specifications or those specifications agreed to by us in writing at time of sale. Our obligation and liability under this warranty is expressly limited to repairing or replacing, at our option, within one year from the date of shipment, to the original purchaser, any product not meeting the specification. **WE MAKE NO OTHER WARRANTY, EXPRESS OR IMPLIED AND MAKE NO WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR ANY PARTICULAR PURPOSE.** Our obligation under this warranty shall not include any costs or any liability for direct, indirect or consequential damage or delay. If requested by Coster Engineering, products or parts for which a warranty claim is made are to be returned freight prepaid to our factory. Any improper use, operation beyond rated capacity, substitution of parts not approved by Coster Engineering, or any alteration or repair by others in such manner as in our judgment affects the product materially and adversely shall void this warranty. **NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY.**

Coster Engineering reserves the right to make improvement changes, alter features, specifications, options and standard equipment on any of our products without notice and incurrence of obligation on prior manufactured machines.

**WARRANTY DOES NOT APPLY** to depreciation, parts replacement, maintenance, damage and service necessitated by **NORMAL WEAR**, misuse, lack of proper maintenance, accident, negligence or failure to follow specified operational instructions. Products not covered include, but are not limited to: filters, lamps, reverse osmosis membranes, and deionization resin which normally require periodic replacement or regeneration.

Products not manufactured by Coster Engineering may or may not be covered under warranties supplied by the original manufacture and shall be subject to their warranty limitations.

Repair or replacement of a product does not extend the original warranty.

**No reimbursement will be made for labor for repair of any kind without prior authorization from Coster Engineering.**

A DELIVERY REPORT FORM must be completed and received by Coster Engineering to initiate the warranty coverage.

COSTER ENGINEERING  
DIVISION OF HINIKER COMPANY  
58766 240th St.  
P.O. BOX 3407  
MANKATO, MN 56002-3407